EXHIBIT 10 TAB 4-L

BOOK I OF 3 CD- EXH 10 TAB 4L



STAITE OF WASHINGTON

DEPARTMENT OF ECOLOGY

AC. 202 47500 - Chympin, Washington 98504-7660 (360) 407-6000 - TDD Only (hearing Imprired) (360) 407-6606

January 21, 2003

(b)(6)

For Lewis WWTP
PW, AFZH-PWO-R
Box 339500, Bldg. 2012
Ft. Lewis, WA 98433-9500

Dear (b)(6)

(b)(6) and I enjoyed our visit to your facility on December 5th. Thanks for showing us around and explaining the operation. We have reviewed your permit application and the annual reports from the last 3 years. The data indicates significant improvements in biosolids quality since 1998, and supports your comments to that effect during our meeting.

There are only a few issues to be addressed before we can issue final approval of coverage under the statewide general permit. The destination of your biosolids is Fire Mountain Farms, which operates as a beneficial use facility under its own permit coverage. They specify that Ft. Lewis biosolids are land applied in the Burnt Ridge and Lincoln Creek units. Fire Mountain Farms has several additional units. It is important that you have knowledge of the proper management of your biosolids, even and especially when they are handled by another party. You should plan on visiting the Fire Mountain Farms sites at least once per year during the time they are applying your biosolids. That way you can assure yourself that the biosolids are being managed according to your contract specifications, and in accordance with your permit coverage and the biosolids rule.

You will need to develop and follow a sampling plan. If you were to leave there might be a less than adequate understanding of what is necessary. The plan need not be overly long and should be a practical sort of document that a reasonably knowledgeable person could pick up and work with. It should include a diagram of the drying beds and a brief description of how biosolids are managed and consolidated in the beds. We understand this can vary from year to year, so you need not commit to a specific sequence. Rather, you should provide approximate dates of sampling events relative to activities such as consolidation or removal for land application. You will need one sampling protocol for metals and one for fecal coliform. There is no hard formula for this plan. The goal should be to obtain representative samples with consistent results.

Metals sampling can be done pretty much at any time during the year. We would like you to sample material representing at least 25% of the beds. You could sample a random number of

Atto

composite sampling is a common technique which we recommend here. You should make decisions on these matters and also describe how you will randomize individual samples. Let us know if you have questions. We will be happy to review and work with you on a draft sampling plan. Sampling frequency can be reduced if a solid baseline of data is established which documents biosolids quality consistently below the Table 3 values. You may wish to build such a proposal into your sampling plan.

For fecal coliform (Class B pathogen reduction), samples should be taken from the material that will be removed for land application, ideally 30 days or less before moving the material offsite. The regulatory standard for fecal coliform densities is for less than 2,000,000 most probable number (MPN) per gram of total solids. This standard must be achieved by calculating the geometric mean of seven representative samples. The method for computing the geometric mean is described in Appendix 2 of the Biosolids Management Guidelines for Washington State, revised July 2000. There should be 7 samples taken from random depths and locations.

p)(6)

Please submit your sampling plan for our review. Once we agree on your sampling plan we will conduct SEPA review. After that you will need to carry out public notice, which we can also assist you with. Once public notice is completed and any comments received are resolved we will be able to issue a final letter of approval. We still need to resolve the question of the permit fee, but that will be done at other levels of administration. Call me if you have any questions at (360) 407-6060.

Sincerely,

Sieve Loftness

(b)(6)

Solid Waste and Financial Assistance Program

cc:

TPCHD

Wynn Hoffman, Ecology SWRO

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Waste Water Reporting Requirements

	松子常 诗。			15.412.42.13 15.412.42.13		
Requirement	Frequency	Due	Format	Responsibility	Submitted To	POC
Discharge Monitoring Report	Monthly	10th	DMR	WWTP/Front	EPA WOO	Chae Park
Effluent Metals	Semi-Ann	15 - Dec, 15 - Jun	lab report	WWTP/ENRD	EPA WOO	Chae Park
Total Nitrogen (TKN, N, nitrate, nitrite)	Semi-Ann	15 - Dec, 15 - Jun	lab report	WWTP/ENRD	EPA WOO	Chae Park
Whole Effluent Toxicity (WETT)	Twice per permit	Jun07 Jan08*	report	WWTP/ENRD	EPA WOO	Chae Park
Biosolids-Metals (Collect Jun/Dec)	Annual	Fed	letter format	WWTP/ENRD	DOE/EPA	Chae Park
Biosolids-Pathogen (Collect Sep)	Annual	1-Mar	letter format	WWTP/ENRD	DOE/EPA	Chae Park
I/I Report	Annual	15-Jun	letter format	WWTP/ENRD	EPA WOO	Chae Park
DMR QA (Blind Lab Testing)	Annual	1-Sep	lab report	WWTP	DMR/QA Coord	Chae Park
Outfall Evaluation (Diffusers)	Once per permit	31-Jan-06	report	WWTP/ENRD	EPA WOO	Chae Park
NPDES Permit Application	Every 5 years	31-Jul-08	Permit Application	WWTP/ENRD	EPA WOO	Chae Park

^{*} WET test required one summer and one winter prior to permit application which is due 6 months prior to permit expiration Feb 1, 2009.

EPA Region 10 - NPDES Compliance Unit

Position	Name	Number :	Email
Manager	Kim Ogle	(206) 553-0955	ogle.kimberly@epa.gov
Permit POC	Lisa Olsen	(206) 553-0176	
Compliance POC	Chae Park	(206) 553-1441	park.chae@epa.gov
Correspondence POC	Mike Lidgard		lidgard.michael@epa.gov
Permit Writer	Dave Ragsdale	360-407-6589	dave.ragsdale@epa.gov

Address:

EPA Region 10 1200 Sixth Avenue, OCE-133 Seattle, Washington 98101 Fax: (206) 553-1280

Noncompliance Reporting Line: (206) 553-1846

(9) (9) 29 1 OSTE Sup quilficatines + Truing)

Shop	Name	Type of Training	Title of Training	Due Date	Last Date Completed
646	(b)(6)	Certification (CEUs)	Wastewater Spill/Emergency	12/31/06	Dec-03
6 46	(b)(6)	ISO 14001	Response	12/31/03	Oct-03
646	(b)(6)	ISO 14001	Awareness	12/31/03	Jun-03
646	(b)(6)	Policy/Procedure	ECO	04/30/04	May-03
646	(b)(6)	Safety	Forklift Confined Space	06/30/04	Jun-02
646	(b)(6)	Safety	Instructor	05/31/04	Jun-03
646	(b)(6)	Safety	HAZCOM	06/30/04	Oct-03
646	(b)(6)	Safety	Lockout/Tagout	06/30/04	Jun-03
646	(b)(6)	Policy/Procedure	Suicide Prevention	12/09/03	12/09/03

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PROCEDURES FOR EVALUATING
PERFORMANCE OF WASTEWATER TREATMENT PLANTS

A Manual

Prepared for

Environmental Protection Agency Office of Water Programs Washington, D.C.

Under Contract No. 68-01-0107

by

URS RESEARCH COMPANY Environmental Systems Division San Mateo, California 94402





MAINTENANCE DATA. The maintenance program is usually a good indicator of operational quality; this can be indicated by checking:

- Manufacturer's maintenance schedule for components
- Type of routine being used for maintenance scheduling (as compared with Appendix H)
- Personnel qualifications for the type of maintenance work being performed.

PROCEDURES FOR PROBLEM EVALUATION

In general, the problems detailed in the manual are those most commonly encountered. However, these procedures can be used for any type of problem evaluation. The first step in problem evaluation is to determine if the plant is meeting design performance standards by comparing its effluent quality and overall removal efficiencies with those specified by the design (if design specifications are not available, compare the plant's performance against the guidelines given, see Appendix A). If the plant does not routinely meet performance specifications, it will be necessary to determine whether the deficiency is due to problems which fall into two categories:

PROBLEM DEFINED--If the treatment plant operator has defined the problem:

- a. Verify general area of problems, such as related to process, maintenance or design, sampling, etc.
- b. For common process problems, refer to that section of the manual dealing with the problem (see Section IV).
- c. Develop sampling and testing program to provide additional data, if needed (see Section III).

PROBLEM UNSPECIFIED -- If effluent discharge does not meet required standards and no definite problem area has been established:

- a. Review flow and process records again in greater detail.
- Recheck sampling and testing procedures required (see Section III).
- c. Compare sampling and testing program against recommended programs in the manual.
- d. Recommend a modified testing and sampling program to furnish additional data for evaluation (see Section III).

^{*} Refer to 0 & M manual requirements.

- e. Compare the data with the problem indicators detailed in the manual (see Section IV) to see if there is a solution offered.
- f. For those problems not specifically covered in the manual, and if the evaluator's experience does not suffice, should be recommended that a consultant be hired.

MAINTENANCE PROBLEM--Refer to sample maintenance program (see Appendix H) and compare with actual plant program; recommend new program where needed.

TOTAL PLANT EVALUATION

This should include the following:

- TOTAL EVALUATION OF PLANT--utilizing the Evaluation Guide materials at the end of this section
 - (a) Modification of initial evaluation, if appropriate
 - (b) Differences in existing plant performance and operational data with design and/or manual operational or performance data
 - (c) Personnel needed for adequate operation*
 - (d) Type of sampling program required to give needed data
 - (e) Maintenance system needed
 - (f) Laboratory equipment needed
 - (g) Problems encountered
 - Those corrected by visit
 - Those that need outside help to correct
 - Proposed solutions.
- 2. FINAL REPORT -- should contain the following elements:
 - (a) Summary of on-site visit
 - (b) A list of problems encountered
 - (c) Solutions recommended
 - (d) Proposed action.

^{*} See EPA Staffing Guides.

Table II-1

PRETREATMENT AND PRIMARY TREATMENT DATA *

hit Operations or Process	Operational Parameters		Loadi	ing flat	es	Accumulated Material (Sludges, etc.)	Support Systems
Racks o crorse o medius o fis o mehanically cleaned	Rar Spacing in 1 - 2 1/2 - 1 1/32 - 1/ As small as	'4 ₃	<u>s²/</u>			Cubic feet/MG 3/4 - 3 3 - 8 5 - 30	Power for mechanical cleaned racks, conveyor belts, grinders
Grit Gambers a All injected	Flow Velocity: 0,75 to 1.0 ft/sec		35 48 65 100 Air Roqu	gal/sc 73 51 38 25		Cubic feet/MG 2 - 8	Power for mechanical cleaning, cyclone operations, and for pumps to supply air. Conveyor system to remove grit.
			.025 to .()5 cu :	(t/gal		
Cutters-Shredders (comminuters)	Capacities: 1 0.35 to 25 MGD or or 650-5,200 lb/hr						Power: 1/4 to 3.5 hp motor
Pre-Action	Detention Time: 15~45 min.	Gve	Requiremen 005 to .2 c or 25 - 40 p orflow Rates 000-6000 ga	u.ft/g #i :	1/	Volume of skimmings: 0.1 to 6 cu.ft/MG or 200 cu.ft/ 1000 person/yr	Cleaning units for diffusors, power supply for air supply
Sedimentation Primary sedimentation before activated sludge Inhoss tanks Primary sedimentation tanks before trickling filters Intermediate Sedimentation	Detention Time (hr) 0.75 - 1.0 2.5 2.0 - 2.5	7		y/80 f	t	Sludge accumula- tion is approxi- mately .038 cm ft/ capits or 3,500 gal/mg of flow	Cleaning mechanism for units without mechanical scrapers and skimmers. Sludge pumps and power suppl for those with pumps and mechanical skimmers.
between multistage trickling filters Final sedimentation after activated sludge Final sedimentation after standard trickling	2.0 2.0		•	000 00			
filters Final sedimentation after high-rate trickling filters	2.0	ر >		gal/:	linear ft	,	
Chemical Precipitation						Sludge contains chemical high water content'and is twice the volume produced from plain sedi- mentation	Dosing, mixing, flocculation; and sedimentation units; where existing sadimentation units are not being used.
Chloringtion 5/	Chlorine remidual: 2 mg/1		ble Chloring uirements lb/day	Chle Capa	rinator ^{2/}	Scum and grease accumulated in	Chlorinators, chlorine loak detection equip- ment haffled contact
Type of wastewater or offices:	Contact time:	mg/1	per 1,000 persons*	mg/l	1b/1,000 persons*		tenk ublose zdequate contact time is
aw wastewator, depending on strongth and stale- ness		6-25	5-21	30	25		provided in a waste- water outfall or conduit. Safety equipment: Scott
Settled wastewater hemically precipitated wastewater		5-20 3-20	4-17 3-17 3-17	25 25	20 20 20		air packs, cylinder repair kits, ventilation system.
rickling filter effluent ctivated sludge plant effluent		3-20 2-20	3-17 2-17	25 25	20		Chlorino residual anal yzer scales,
ntermittent sand filter		1-10	1-3		12		evaporators, CPRV

For background information see Appendix C
 For wastewater flow of 100 gpcd
 For approx. specific gravity of 2.31

NOTE: 1/ Stoel

2/ Imhoff-Fair

3/ 10-State Standards, 1971 edition

4' ASCE Std Manual

5/ Local requirements should prevail

^{19/20}

Table II-2 SECONDARY TREATMENT DATA *

Unit Operations or Processes		racional meters		Loading	Rates		Support Systems	
Trickling Filters		ion Rate) nd	Hydraulic Loading	Low Rate Filter 25-100	High Rate Filter 200-1,000	Dosaging tanks	
	BOD mg/1 130 170 220 260	Recircular Ratio	etica 	million gal/acre/day Organic Loading lb/1,000 cu ft/day lb/scre ft/day	5-25 220-1,100	8,7-44 25-300 1,100-13,000	recycle pumps power supply	
Intemittent hand Wilters		and 3½-4 i lter, 5 ft		Loading 75,000 gal/acre/day Solids 2 1b/5	Dosing siphon of flow distributor			
Skabilization Pond or Legoon? L. Large holding reservoi L. Stabilization pond	Detention r (days)** (months)	Co Depth tr	nigae oncen- 4/ ration -	lb/acre/	day			
(a) Facultative (b) High rate	7-30 2-6		0-50 100		20-50 100-200			
. Aerated lagoons	1 or 2 - 14 30-30	6-15 8-10		300-50	0		Aerators	
And clarification (plowing springly principle stillers when the tripkling filters without the stillers with the stillers			Magayan Ang Magama Ang Pangaran an	Overflow gals/day/s 800-1,0	ig 1t =127		Sludge pumps, power supply for mechanic sweepers, pumps	
ctivated shudge fover 3.0 mgd ctivated shudge (under				800-1,0			recirculation pump	
. 4 wgd)	Detention To Overflow Rates Overflow Rate gal/day/sq ft 600 800 1,000	& Depth	of Tank ³ / pth ft 10 ft 4 3.0 8 2.25	800			·	
Ackage Aeration Nants	Flow Rate:	400 gpc/c or 100 gg		Organic load: 10-20 lb BODs of areation tax		t	Power supply sludge pumps	
	Detention Time for:	aeration clarifier			BOD/day			
Recirculation rate: 1:1								

Agtivated aludge System & ponds (see table)

For background information sec App. D. NOTE: 1/ Now parallel systems

Unless otherwise noted 2/ After 1960, Eckenfolder, O'Cosnor 3/ ASCE STD manual

^{4/} Algae concentration in suspension 5/ 10-State Standards 1971



Table II-5 SOLIDS TREATMENT DATA*

Unit Operations or Processes	Operation Parameter		Loadin	g Rates	Support Systems
Anaerobic Digestion	pH Temperature	6.8-7.2 85-95°F	Loading of	f Heated	Heat exchangers Circulation pumps
	Detention	30 days	solids per		c Gas
	Gas production	12 cu ft/1b	per mo	onth1/	o Sludge
		matter	Conven-		0 314440
Bludge produced for Ameerobic Digestion by:		reduced	tional operation	High-rate	
Plain sedimentation			5,0	11	
Plain sedimentation and trickling filtration					
Low-rate operation High-rate operation	•		4.6 4.4	9 9	
Plain sedimentation and activated sludge					
High-rate operation Conventional operation			4.4 3.6	9 7	
erobic Digestion	Dissolved oxyge: Detention times		allenta parte aprile aprile aprile de l'estat de l'estat de l'estat de l'estat de l'estat de l'estat de l'esta	arter according to the graph of	Supernatant Solid Removal Equipment
ludge Thickening					
Gravity thickener			Overflow gal/sq it/day	Loading lbs/sq ft/day	Sludge pumps
o Secondary sludge			400	8	Power supply Mechanical comb
o Activated sludge 3/			500	8	for water separation
Flotation					Diffusers Air supply Sludge pump
ludge Drying	Area in sq ft per Open beds Cover	capita ed beds			Studen runn
o Primary precipitation		75			Sludge pumps
o Standard-rate filter2/		75			
o Nigh-rate filter 2		25			
o Activated sludge2/		35			
o Chemical precipitation	2.00 1.	50			

** Tank at 90°F

** Thickened to twice original solids content

i/ lable, impost-rair, Chapter 12 Z/ These treatments include primary medimentation 3/ Steel, p. 586

Note: Operational Parameters and Loading Rates information was not available for Sludge Thickening, Flotation, at time of publication.



Table II-6
COMMON SOLIDS TREATMENT DATA*

				Ø		D-1-1	- Conditt			
				Chemicals C d Sludge an						
	Con	di-	······································			Required		Cond	i-	
		ner,	Dry	Filter		Filter	Sludge	tion		,
	% 0		Solids	Capacity		Area, sq		lb p		
	dry		lb per	lb per		ft per	lb per	1,00		
	slu		1,000	sq ft per		1,000	1,000	pers		
Type of Sludge		ids FeCl ₃	persons daily	hr, dry basis	Solids %	persons daily	persons daily	CaO F		Support System
Plain sedimen- tation (primary)										Dosing equipment Power supply
1. Fresh sludge 2. Digested	10	3	143	5	32	1,2	450	12	3.6	Sludge pumps Elutriation
sludge	10	2	89	6	32	0.6	280	7,5	1.5	tanks
	0	6	78	6	28	0.5	280	0	4.5	Chemical storage
Plain sedimen- tation and low- rate trickling filtration										
3. Fresh sludge										
mixture	12	3	183	4	28	1.9	650	18	4.4	
4. Digested mixed										
sludg□	12	2	117	6	30	0.8	390	11	1.9	
	0	7	99	6	26	0,7	380	0	6.7	
Plain sedimen- tation and con- ventional acti- vation										
5. Fresh activate	d									
sludge 6. Fresh settled	Đ	6	71	2.5	20	1.2	350	0	4.1	
sludge mixtu 7. Digested mixed		6	195	4	22	2.1	880	0	11	
~24.44~	0	R	129	2.5	22	2.1	580	0	9.7	

^{*}Adapted from Imhoff-Fair, 2nd edition, For background information, new Appendix F.

Section III SAMPLING AND TESTING

INTRODUCTION

The sampling and testing program described in this section is designed to determine

- the type of sampling to be done
- the locations of sampling points
- the analyses to be performed for the particular treatment system.

In addition, recommended storage temperatures and durations are given, as well as a list of the laboratory equipment that will be needed to perform the various analyses. Sample forms are included which are intended as aids for the systematic recording of the results of the various analyses.

The information in this section can be used with the problem/solution section of this manual (Section IV) either to establish a sampling and testing program to solve a particular problem involving a particular process, or to institute an adequate sampling program at a plant lacking such a program.

A comparison of the type and frequency of tests needed to control the various processes with the sampling program actually being performed at the plant site can help evaluate the process control system of the plant. In the overall evaluation of the plant, this comparison would be used in watings of the sampling and testing program, and the laboratory facility to perform necessary tests.

GENERAL

The characterization of waste, whether it be domestic or industrial in origin, begins with sampling. A wastewater treatment plant consists of various components which make up the treatment system. A program of sampling and testing which measures influent, effluent and individual process units on a scheduled basis not only means better plant performance but can also indicate problems quickly so that immediate corrective measures can be taken.

The extent of any testing program should depend on the size and type of treatment facility and the type and quality of receiving waters; however, it probably will depend on the time which can be made available for that purpose, together with the number of persons who staff the laboratory



facilities. The treatment plant should be provided with adequate laboratory facilities for the performance of tests necessary for the proper operation of the plant.

Some more sophisticated treatment plants are provided with instrumentation which allows for constant monitoring of certain treatment processes and it is customary for this information to be telemetered and recorded at some convenient location within the plant control building. Telemetered information can include, but not be limited to, primary effluent pH, final effluent chlorine residual, aeration tank dissolved oxygen, and sludge density. Even though the instruments performing these monitoring functions can be highly reliable, it is recommended that their performance be checked periodically by analyzing concurrent and identical samples.

THE SAMPLING PROGRAM

A well-organized, effective sampling program must consider several tactors:

- Type and scheduling of sampling needed for the specific analyses to be made
- · Quantity of samples needed
- · The most effective sampling locations
- Handling and storage procedures (between sampling point and testing site)
- · Types of sample testing to be done.

Tables III-1 and III-2 indicate the common constituents which are analyzed from the flows of various treatment processes. The matrix (Table III-2) also indicates points in the treatment system where samples should be taken. The indicated sampling frequencies are minimum values and are dependent on or can vary with size of plant and staff, complexity of the system, the nature of the waste handled, and on the effluent requirements placed on the facility.

The test indicated should be performed as frequently as indicated in accordance with the prevailing requirements of the agency governing waste discharge within the area in which the plant is located. Every effort should be made to perform the tests in accordance with their scheduled frequency. A test with a "weekly" frequency should be run at a regular hour and day of the week.



Table III-1
PROCESS TESTING GUIDE*

PROCESS	TEST P	REQUENCY	PROCESS	TEST	-	FREQUENCY
	PRETREATHENT			DISINFECTI	O N	
Grit	Volatile Solids	Daily	Chlorination	Chlorine Residual		Daily
Removal	Total Solids	Daily		MPN Coliform		Weekly
	Moisture Content	Daily	5.0	LIDS HANDL	NG	
PRIV	ARY TREATMENT		Thickening	Suspended Solids		Daily
Primary	Settleable Solids	Daily		Volatile Solids		Daily
Sedimentation	рН	Daily	Digestion	Total Solids		Weekly
	Total Sulfides	Daily		Volatile Solids		Weekly
	Biochemical Oxygen Desand	Weekly		plf		Daily
	Suspended Solids	Weekly		Gas Analysis		Weekly
	Chemical Oxygen Demand	Weekly	ŕ	Alkalinity		Weekly
	Dissolved Oxygen	Weekly		Volatile Acid		Weekly
	Grease	Weakly	Centrifuging	Suspended Solids	When is	Operation
SE	CONDARY TREATMENT			Volatile Solids	When is	Operation
Activated Sludge	Suspended Solids	Daily	Vacuum Filters	Sludge Filter- ability	When i	n Operation
	Dissolved Oxygen	Daily		Suspended Solids	When i	n Operation
	Volatile Suspended Solids			Volatile Solids	When i	n Operation
	Turbidity	Daily	Incinamian	Ash Analysis	When i	n Operation
Trickling	Suspended Solids	Daily	Incineration	•		operation
Filter	Dissolved Oxygen	Daily		ANCED TREATMENT	•	
Oxidation	Dissolved Oxygen	Daily	Chemical Coagulation &	Jar Test		Weekly
Ponds	Total Sulfides	Daily	Flocculation	Phosphorus Analysis	i	Weekly
	Total Organic Carbon	Weekly	Activated	Apparent Density		Weekly
	Total Phosphorus	Weakly	Carbon	COD		Weekly
	Settleable Solids	Daily		TOC		Weekly
	bд	Daily	Recarbonation	Нq		Weekly
	Total Sulfides	Daily				w 3-3
Final	Biochemical Oxygen Deman	d Weekly	Ammonia Stripping	Ammonia Nitrogen		Weekly Weekly
Sodimentation	Suspended Solids	Weakly		1		
	Chemical Oxygen Demand	Weekly				B. 48
	Dissolved Oxygen	Weekly	<u>Filters</u>	Suspended Solids		Daily
	Turbidity	Daily		Turbidity		Daily
	MBAS	Weekly	Microscreen	Suspended Solids		Daily
				Chemical Oxygen Den	aand	Weekiy

^{*}This is a minimum sumpling guide, and is subject to change with plant site, complexity of operation, and problems encountered.



Table III-2 EQUIPMENT TESTING MATRIX*

	EQUIPMENT	NEEDE	£D	,		,	
CONSTITUENTS TO BE ANALYZED	Atomic Absorption. 600° C Muffle Furnace 103° C Dyving Oven	Analytical Balance Imhoff Cone	pH Meter Lamoite Kit Biochemical Oxygen Demand Incubator Vocuum Pump Hot Plate Kjedahi Unit	Condenser & Extraction Equipment Dissolved Oxygen Meter & Probe Autoclave Amperometric Titrator Sterilitzing Oven	35° C Incubator Gas Aralyzer Steon Bath Mognetic Sitrer Blender	Turbidity Mater Carbon Adtorption Unit Desiceator Spectrophotometer String Equipment	Vibrating Shaker Total Organic Carbon Analyzer Parity Alater Water Still
Volatile Solids Total Solids Settleable Solids pH Total Sulfides	• •	•	•			•	
Mochemical Oxygen Demand Chemical Oxygen Demand Suspended Solids Dissolved Oxygen Chlorine Residual	•	•		•	•		• •
MPN Liform Volatile Acids Alkalinity Gas Analysis Grease	•	•	•	•	•		• •
Total Organic Carbon Turbidity Volatile Suspended Solids Total Phosphorous MBAS	• •					•	
Studge Filterobility Ash Analysis Jor Test Apparent Density Iodine Number	•	•	•				•
Isothermi Calcium Content Ammonia Nitrogen Organic Nitrogen Nitrate Nitrogen Heavy Metals	•	•	•	•		•	•

^{*}The equipment specified in this matrix is subject to plant size and complexity of processes and the degree of control required.



Types of Sampling

Sampling can be either of two types:

- 1. Grab. This type of sample is taken when wastewater does not flow continuously, when appearance of discharge changes rapidly, and when making sure that the composite sample isn't masking extreme conditions of the waste. It is also used when test samples cannot be mixed, such as when testing for residual chlorine, dissolved oxygen, or pH.
- 2. Composite. With the widely varying characteristics of waste, this type of sampling provides a representation of wastewater over a period of time and can be composited on the basis of proportional flow or the same amount being collected at every interval during the sampling period. Composites should be corrected as specified in Standard Methods.

Location of Sampling Points

Samples should be taken only where the wastewater is well mixed. If large particles are found in the sample, they should be broken up to make a more homogeneous sample. Deposits or growths of floating material which have formed at the sampling point should not be included in the sample.

Quantity of Sample

In order to determine the correct amount of sample to be collected, the past flow records of the plant should be analyzed to determine the daily average flow. The amount of the composite sample to be collected at a given period should be proportional to flow of wastewater at that time. Then determine the quantity of sample needed for analysis; 1 liter is usually sufficient; never try to work with less than about 200 ml.

Handling and Storage of Samples

Samples should be tested as soon as possible. If testing must be delayed, then adequate storage must be provided. Table III-3 recommends appropriate storage temperature and duration in terms of the test to be performed on the stored sample.

Table III-3 STORAGE TEMPERATURE AND TIME $^{1/}$

ANALYSIS	TEMPERATURE	TIME	TEMPERATURE	TIME
Total solids	4°C			
Suspended solids	4 C	Up to several days	о°с	No storage
Volatile sus- pended solids	4°C	Up to several days	o°c	No storage
COD	4°C	Up to several days	o°c	Unlimited
BOD		Up to one day in com- posite sampling systems		Lag develops, must use fresh sewage seed

Source: Agardy, F.J., and M.L. Kiado, <u>Effects of Refrigerated Storage on the Characteristics of Waste</u>, <u>21st Industrial Waste Conference</u>, <u>Purdue University</u>, <u>May 3-5</u>, 1966.

1/For more detailed preservation techniques, see Analytical Quality Control, EPA Chemical Methods, or Standard Methods.

Test Records

In order that the data developed through the plant sampling program can be properly utilized to gage plant performance, it is necessary that it be systematically recorded and filed for ready reference. The most practical means of satisfying this requirement is to prepare convenient forms on which these data can be recorded. These forms should be prepared to fit the particular operating conditions at each individual plant. The data should be recorded chronologically on these forms and should be organized so that each set of data can be utilized to evaluate a particular aspect of the treatment process. Proper recording of sampling data will allow for more efficient and expedient solution of operational problems. Several examples of operational forms are included at the end of this section which can be utilized for the recording of analytical data pertinent to the treatment process.



In addition to recording the data on forms, graphing of pertinent operating parameters may be appropriate and desirable for visual presentation.

For additional information on sampling and testing, see: State of Washington Wastewater . Plant Operator's Manual Operation of Wastewater Treatment Plants: A Field Study Training Program, EPA Effects of Refrigerated Storage on the Characteristics of Waste, 21st Industrial Waste Conference, Purdue University Standard Methods, 13th Ed Collection, Storage, Transportation and Pretreatment of Water and Wastewater Samples by Sanitation and Radiation Laboratory, California State Dept. of Public Health MOP 11 MOP 18

SAMPLING PROGRAM PREQUENCY AND LOCATION

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NOTE: This is a minimum templing program and is chipact to changer with plant size and operational problems.

Figure 1. Sampling Program . Prequency and Location



Appendix A

CLASSIFICATION OF WASTEWATER TREATMENT PLANTS

This section of the manual contains information for the classification and identification of wastewater treatment plants by various designations. These include:

- Definitions of the classes of plants by function
- Operator classification
- Geographic location and climatic conditions
- Common processes and operational units

Also included is a matrix by which treatment systems are classified by their unit operations, removal efficiencies and expected effluent quality.

This section is used by:

- Isolating treatment system (by various classification)
- Determining the units which fall into that general system
- · Learning the performance capabilities of the system.

This information, along with operational data for the particular system from Section II of this manual, is compared to the performance and operational data of the plant being evaluated and is to be considered in the overall evaluation of the plant.

CLASSIFICATION BY FUNCTION

Following are generalized definitions of classes of treatment plants according to their functions:

- 1. Primary treatment Those wastewater treatment plants that employ methods which remove or reduce a high percentage of the suspended and floating solids but little or no colloidal and dissolved matter.
- 2. Secondary treatment- Those methods which remove or reduce file suspended colloidal, dissolved solids, and cause the reduction of organic material by biological oxidation.
- 3. Advanced waste treatment Those methods which remove or reduce nutrients, residual organics, residual solids and pathogens by, but not limited to, sand filtration, chemical treatment, carbon absorption, ammonia stripping, electrodialysis or reverse osmosis.

OPERATOR CLASSIFICATION

The classification system used in the area of the plant being evaluated should be reviewed to see if the proper personnel are being utilized for the existing treatment system.

Table A-1 shows the diversification of wastewater treatment plant classifications as denoted by their type, design flow and population served, contrasted with the class of operator which should be capable of operating them. These classifications have been established by the California Water Pollution Control Association and the California State Water Resources Board. Evaluators should be aware that most states will have their own classification system.

Table A-1
OPERATOR AND TREATMENT PLANT CLASSIFICATION

California Water Pollution Control Association	California* Operator Classifications	Treatment Process	Design Flow (MGD)	Population Served
IV	I	Stabilization Pond Primary	All l or less	2000
111	II	Primary Biofiltration	1-5 1 or less	2000 to 10,000
II	III	Primary Biofiltration Activated Sludge Tertiary	5-20 1-10 5 or less 1 or less	10,000 to 40,000
I	IV	Primary Biofiltration Activated Sludge Tertiary	20 & over 10-30 5-20 1-10	40,000
Ia	v	Biofiltration Activated Sludge Tertiary	30 & over 20 & over 10 & over	

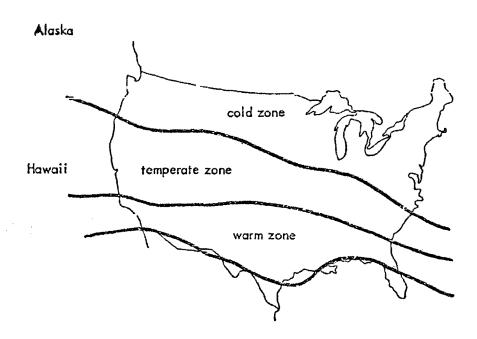
^{*}Classification adopted by the State Water Resources Control Board



Temperature zones and their approximate sphere of influence, along with probable effects on operating efficiencies, are defined below.

- 1. <u>Cold Zone</u> average January air temperature of 30 F or less will cause a decrease from 4 to 5 percent in operating efficiency
- 2. Temperate Zone average January air temperature of 35 to 45 P will cause a decrease of 4 to 5 percent at the 35 F range but normal operation at the higher temperature
- 3. Warm Zone average January air temperature of 50 to 70 F allows normal operation at the low temperature and a possible 4 to 5 percent increase in efficiency at the higher range.

The following sketch delineates the approximate climate zones in the United States.



LOCATION OF TEMPERATURE ZONES IN THE UNITED STATES



COMMON PROCESSES AND OPERATIONAL UNITS

The purpose of this subsection will be to identify all of the operational units and processes common to wastewater treatment plants operating in the primary, secondary and advanced waste treatment mode.

While every treatment plant can be considered unique, it is obvious that most treatment plants will have many operations and processes in common. Below is a list of the most common units used in various treatment modes.

Pretreatment

To remove or reduce floating solids and coarse suspended solids, use:

Racks Medium screens Grit chambers Skimming tanks

Primary Treatment

To remove or reduce fine suspended solids, use:

Fine screens Sedimentation

- Plain sedimentation tanks, with or without mechanical sludge-removal devices
- b. Septic tanks (biological action also takes place)
- Imhoff tanks (biological action also takes place)
- d. Chemical precipitation tanks

Secondary Treatment

To remove or reduce suspended colloidal and dissolved solids, oxidize with

Filters - intermittent sand filters
contact filters
trickling filters
Aeration - activated sludge

contact aerators (as used in aerated lagoons)

Chlorination Oxidation ponds

Disinfection

Chlorination Ozone

Advanced Waste Treatment

Chemical/physical treatment methods Carbon absorption Ammonia stripping Electrodialysis Reverse osmosis or desalting Microscreening

Ultimate Wastewater Disposal

Discharge into receiving waters Irrigation or disposal on land by

- a. Application to surface
- b. Subsurface irrigation
- c. Groundwater recharge

Treat by advanced treatment system and reuse for industrial water supply or possibly a fire protection system

Treatment and Disposal of Wastewater Solids

Screenings

- a. Treatment
 - (1) Medium shred and digest
 - (2) Fine digest
- b. Disposal
 - (1) Medium burial or incineration
 - (2) Fine burial or incineration

Settled Solids (sludges)

- a. Treatment
 - (1) Sludges from primary and secondary treatment by:
 - (a) Digestion
 - (b) Thickening (by gravity or flotation; may or may not be conditioned by elutriation or chemicals)
 - 1) Vacuum filtration
 - 2) Drying on beds or in kilns
 - 3) Centrifugation
- b. Disposal
 - (1) Wet sludges dumping at sea or piping to sea (where still permitted)
 - (2) Dried or dewatered sludges incineration or use as soil conditioner or deposit in a landfill



Performance of Treatment Systems

Table A-2 is a classification matrix of treatment systems by their unit operations, removal efficiencies and expected effluent quality. It indicates the percentage removal of constituents (based on process effluent to process influent) and ranges of effluents of treatment systems which are employed in the wastewater treatment. Most of the systems shown have some form of pretreatment, in combination with primary, secondary or advanced, unit operation which would provide the influent quality that can be handled by the treatment system. In order for plants to approach the effluent ranges indicated, each unit operation would have to be examined and evaluated to determine what operation could be improved without affecting other plant operations.

Appendix B

PERSONNEL REQUIREMENTS

This section of the manual contains information on personnel requirements for effective treatment plant operation. It lists the minimum skills required for the various duties which are performed at treatment plants. A manpower and work schedule is included to delineate the numbers of personnel and hours needed to perform the required work.

Table A-1 (Appendix A) of this manual indicates the classification of operator for plant size and treatment system. This data, along with the information presented in this section, should be compared against personnel information for the plant being evaluated to see if adequate staff (both in numbers and qualifications) is being utilized. This should be included in the overall evaluation rating given to the plant.

GENERAL SKILLS

The skill requirements outlined below are minimal for successful performance of specific required duties. These are only a guide; additional requirements for the particular plant location should be checked.

- Supervisory Personnel (level of ability depends on size and type of plant) - high school education or equivalent, should display better than average ability to:
 - 1. Use and manipulate basic arithmetic and geometry.
 - Think in terms of general chemistry and physical sciences.
 - 3. Understand biological and biochemical actions.
 - 4. Grasp meaning of written communications.
 - Express thoughts clearly and effectively, both verbally and in writing.

In addition, supervisory personnel are often responsible for:

- 1. Public relations
- 2. Bookkeeping
- 3. Analysis and presentation of data
- 4. Budget requests
- 5. Report writing
- 6. Personnel



- 7. Safety educational program
- 8. Contracts, specifications and codes
- 9. Estimates and costs
- 10. Plant library
- <u>Laboratory Technicians</u> require training in laboratory procedures and mathematics
- Operating Personnel require training in:
 - 1. Fundamentals of wastewater treatment processes, including chemistry and biology.
 - 2. Mathematics (including geometry).
- Maintenance Personnel must be familiar with and capable of:
 - Mechanical repairs
 - 2. Electrical and electronic repairs.

MANPOWER AND WORK SCHEDULING

- <u>Day-Shift Operators</u>. 225 days/year at 6 hours/day = 1,350 hours/ year. Attempts to schedule workloads and staff plants on this basis indicates that 5-1/2 hours/day is more realistic. This value will drop as the number of phone calls, visitors, inspectors, and emergencies increase.
- Night-Shift Operators. 7 hours/man/shift (fewer interruptions and work is of the routine inspection and recording nature).

Table B-1 shows ranges of the number of personnel which would be required to operate various modes of treatment systems. Each plant may have its own particular operating mode, depending on the number of components which make up liquid and sludge treatment, along with administrative and general plant functions. The advanced waste treatment plants were not included in this table because of the lack of reliable manpower estimates for this classification.



Table B-1
PLANT MANPOWER REQUIREMENTS*

Type of Plant	Average Capacity (MGD)									
	1	3	5	10	20	35	50	65	80	100
Primary	4.5-6	6.5-7.5	7.5-9	10-13	15.5-19	22-27	29-34	34-41	40-49	50-59
Secondary (including Trickling Filter)	6-7	7.5-9.5	9.5-11.5	13-16	19.5-24	28-34	37-44	45-53	53-61	63.5-76.
Secondary (including Activated Sludge)	7-8	9.5-10.5	11.5-13	15-18	23-26	33-38	43-49	51-59	61-69	71-82

^{*}Based on a preliminary study performed by Black and Veatch for the EPA.

Appendix F

SOLIDS TREATMENT AND DISPOSAL

This section of the manual supplies background information on the various processes involved in handling and treating of solids accumulated during the wastewater treatment process.

Sludges are characterized by their percentage water content, volatile matter, and the various processes by which they are produced. In addition, this section explains the methods available for final solids disposal. A comparison of operational parameters and loading rates (design specification) with those presented in this manual or in other sources will facilitate an evaluation of the solids treatment and disposal system. Deviations from normal will reveal any problem areas. A check of the common operating parameters, loading rates, and support systems which are generally used in solids handling (Tables II-5 and II-6 in Section II) should also be made. These tables, along with the common problems in solids handling (Section IV), and a review of this section will supply information needed for a general evaluation of the solids handling program carried on at the wastewater treatment plant.

GENERAL BACKGROUND

The solids accumulated from the various wastewater treatment processes can be grouped into one of two categories: those trapped on medium and fine screens in pretreatment, and those formed from processes in the primary, secondary and advanced treatment modes.

Large-size material trapped by racks, such as glass bottles, rags, or pieces of wood, is collected and usually buried in a sanitary landfill. The solids from medium screening are shredded and treated by anaerobic digestion, along with fine-screen solids.

Settled solids (from primary and secondary treatment) can be treated by combinations of thickening, anaerobic and aerobic digestion, conditioning elutriation; or with chemicals, vacuum filtration and drying on beds or in kilns.

The final disposal of wet sludge is accomplished by dumping or piping it to sea or by incineration; dried or dewatered sludges are also incinerated, used as soil conditioners, or buried in sanitary landfills.



TREATMENT OF SLUDGE

The water content of sludge is the controlling factor as to the volume of sludge produced. Sludge can be characterized by the type of process by which it was produced. The following table characterizes sludges produced by the various processes.

Table F-1
SLUDGE CHARACTERISTICS

Process Producing Sludge	Percent Water Content	Volatile Matter as Percentage of Dry Solids	
Primary sedimentation sludge	94 - 96*	70	
Activated sludge High rate	95 - 97.5	No. 400	
Trickling filter	96 - 97	45-70	
Chemical precipitation	95	***	
Digested sludge (well digested)		32-45	
• Primary	88 - 94		
 Primary and activated 	94 - 96	*	
 Primary and trickling filter 	90 - 94	•	

^{*} Steel, Water Supply and Sewage, pp. 574-575

The Digestion Process

Anaerobic organisms break down complex molecular structures of the solids and release much of the bound water, while obtaining nutrients and energy from the conversion of the raw solids into more stable organic and inorganic solids. Anaerobic sludge digestion takes place in three phases:

 Acid fermentation. Soluble or dissolved solids are broken down into simple organic acids (volatile acids) with a decrease of pH.

- · Acid regression. The organic acids and nitrogenous compounds are decomposed with an increase in pH.
- · Methane production. This occurs simultaneously with the first two phases. Methane bacteria reduce the organic acids and other products of the first and second phases to produce methane and carbon dioxide gases.

Sludge digestion accomplishes the following:

- · Reduces organic matter into simple compounds
- · Reduces sludge volume
- · Releases the remaining water more easily
- · Reduces the coliforms by 99.8 percent in 30 days

Aerobic Sludge Digestion

This particular process functions in much the same way as an activated sludge unit, with the feed to the aeration tank being sludge from the primary and secondary sedimentation basins. This process requires adequate mixing and a dissolved oxygen level range of 1.0 to 1.5 mg/1. The detention time required for treatment of sludge is from 20 to 30 days with removals of supernatants and sludge from the digester to maintain a consistent feed rate.

For additional information, see:

Ch. 6. Washington State Treatment Plant Operator's Manual Ch. 1 and 7, Eckenfelder-O'Connor

Ch. 14, ASCE STP Design

Ch. 26, Steel

Ch. 12, Imhoff-Fair

SLUDGE THICKENING

This process, usually found in the larger treatment plants, precedes digestion, vacuum filtration, or kiln drying. Sludge thickening is used to reduce the liquid volume of the sludge solids which have to be pumped to other treatment units. These treatment units then can be smaller because they do not have to handle the excess liquid.

There are two major types of sludge thickening operations:

- Gravity thickening. Sludge and aerated secondary effluent are introduced into a basin, much like a stirred sedimentation basin except deeper, which allows the concentration of solids from flocculation by interfacial contact and compaction by the weight of the overlaying water. This method can produce a solids content of 8% or greater. Not all sludge combinations will work in a gravity thickener, and testing of sludge produced by the treatment process will be necessary. In some cases, the addition of chemical flocculant will aid in the concentration of the sludge.
- Flotation thickening. This is usually used on sludges formed by biological reactors. This process combines sludge with a liquid which has been exposed to high pressure and contains large amounts of dissolved oxygen. Under less pressure in the thickening tank, air bubbles from the liquid attach themselves to the sludge particles and rise to the surface where the sludge is collected for further treatment.

For additional information, see:

Ch. 15, ASCE STP Design
Ch. 6, Washington State Treatment
Plant Operator's Manual
Ch. 26, Steel
Ch. 14, Imhoff-Fair

SLUDGE CONDITIONING

The basic processes which are used in sludge conditioning are elutriation and chemical conditioning.

- Elutriation consists of mixing thoroughly 1 part of sludge with 2 parts of water and allowing separation of about 6 hours, followed by decanting the resulting elutriate and drawing off the sludge.
- Chemical conditioning consists of the addition of certain chemicals to coalesce particles in sludge which facilitates moisture removal by filtration. Some of the chemicals commonly used are:

Ferric chloride
Ferric sulfate
Lime and ferric chloride
Chlorinated coppeas
Aluminum sulfate
Chemical solutions
Polyelectrolytes
Activated silicates
Inorganic polyelectrolytes

For additional information, see:

Ch. 15, ASCE STP

Ch. 26, Steel

Ch. 14, Imhoff-Fair

SLUDGE DEWATERING

Some common methods for sludge dewatering are vacuum filtration, contrifuging, and sludge drying.

- Vacuum Filtration is widely used in the separation of liquids from concentrated suspensions, sludges, and slurries. The basic mechanism of this process is the passing of a cylindrical drum which rotates partly submerged through a container of sludge. The solids in the container are agitated to keep them in suspension. A vacuum which is applied between the drum deck and filter media causes the water to be removed while sludge is held on the filter media. Following this process, the sludge is buried in a sanitary landfill or incinerated. The supernatant can be disposed of by returning it to the elutriation tank or returned into the influent of the plant.
- Centrifuging removes water by centrifugal force which tends to force the heavier solids to the outside of the rotating flow stream much like the spin dry cycle of a washing machine.
- Sludge Drying is best suited for sludges which have been digested. The mechanism is that of a shallow sand filter for draining the sludge and air for drying in beds. The supernatant may be disposed of in the same manner as vacuum filtration liquids.

For additional information, see:

Ch. 7, Rich - Unit Operations of Sanitary Engineering

Ch. 26, Steel

Ch. 15, ASCE STP Design

Ch. 14, Imhoff-Fair

DISPOSAL OF SLUDGE

The final disposal of sludge is influenced by many factors:

- The character and composition of the sludge
- Availability of land for dumping of sludge cake or lagooning of wet sludge
- Whether or not regulatory agencies allow piping (deep water sludge outfall) or barging of sludge
- Local market possibilities for its use as fertilizer.

Coastal cities can dispose of sludge through barging or piping to sea, where still allowed. On land, it may be buried in swamps, abandoned quarries, and other lands which have no present use.

Incineration of raw or digested dewatered sludge is gaining popularity. At present, only larger cities are utilizing this process because of its added expense. In general, incineration of sludge is a wet combustion process in which sludge in solution or suspension goes through chemical oxidation processes under pressure.

For additional information, see:

Ch. 14, Rich - Unit Processes of
Sanitary Engineering
Ch. 15, ASCE STP Design
Ch. 26, Steel
Short Course - Theory and Design
of Advanced Waste Treatment
Processes, U.C. Berkeley Extension

Appendix H

MAINTENANCE DATA

This section of the manual describes the basic components of a maintenance system. It describes the type of filing system which could be employed for maintenance data, how to set up such a filing system, and the type of information it should contain.

By comparing the maintenance records at the treatment plant with this guide and manufacturer's maintenance schedule, the plant's maintenance program can be evaluated.

It is imperative that a record be kept of the service requirements of every piece of major equipment in the plant and when and how frequently service is required. Therefore, a system is needed to keep a complete record of maintenance requirements. Such a system should provide a permanent record of all maintenance work together with the advanced scheduling of preventive maintenance for an entire year. The system should also provide the maintenance work schedule for any given day. To be efficient, the system should contain the following five files:

- (1) preventive maintenance records
- (2) the preventive maintenance schedule for each piece of equipment
- (3) specifications on each major piece of equipment, the supplier, and where spart parts can be purchased,
- (4) spare parts inventory, and
- (5) instructions for operation and maintenance of each item of major equipment.

As a first step in setting up any maintenance record system, each structure and each major piece of equipment should be assigned a file number. A simple means of doing this is assigning each area or each structure within a treatment plant a block of 1000 numbers; and each equipment item in each area or structure requiring maintenance can be assigned an individual number within the block of 1000. Therefore, sufficient open numbers remain to provide for any additional equipment which may be required within that area or structure in the future. The assigned numbers will serve to identify each item of equipment in all of the plant records described above and should also be used to catalog spare parts.

The file of preventive maintenance requirements mentioned in Item 1 above should contain one sheet for each item of plant property which requires periodic attention or maintenance, filed numerically. Listed thereon should be all pertinent requirements with respect to periodic



maintenance including frequency, number of men required, and the estimated time of performance. These sheets are to be filed numerically as recommended above and maintained as a reference file.

The file for preventive maintenance scheduling as mentioned in Item 2 above should show the equipment number and the key information given on the preventive maintenance sheet, together with a specific day for the performance of each item of work. Space should be provided on each equipment card for the operator to know the work items performed and the date of performance. A systematic means of pulling these cards on the dates on which maintenance work is required should be devised.

The equipment data file mentioned in Item 3 above should contain cards with complete nameplate data for each item of equipment. These cards may also be used to show the type of lubricant required, together with the nature of any special service requirement. The cards should also be filed numerically in accordance with the recommended system.

The operation and maintenance instruction file mentioned in Item 4 above should contain information relating to maintenance, operation, and servicing of each item of equipment. This information should be filed numerically in accordance with the recommended system. Specifically, the file should contain all maintenance and operation manuals furnished by equipment manufacturers, parts lists, dimension drawings, and other informative literature.

In order to maintain an effective maintenance program it is recommended that the maintenance record system be kept up to date faithfully and consistently. Service requirements should be modified as equipment ages and flow rates increase. All modifications to major plant equipment should be recorded in the maintenance record system.

A complete set of the as-built drawings of the wastewater treatment plant should be available for the ready use of the plant operators. The plant operators should record on these plans all changes that are made in the plant piping, equipment, and electrical circuitry. The original drawings of the treatment plant should be updated at least yearly in accordance with the changes made on site.

For additional information, see:
Ch. 11, Operation of Wastewater
Treatment Plants, EPA.

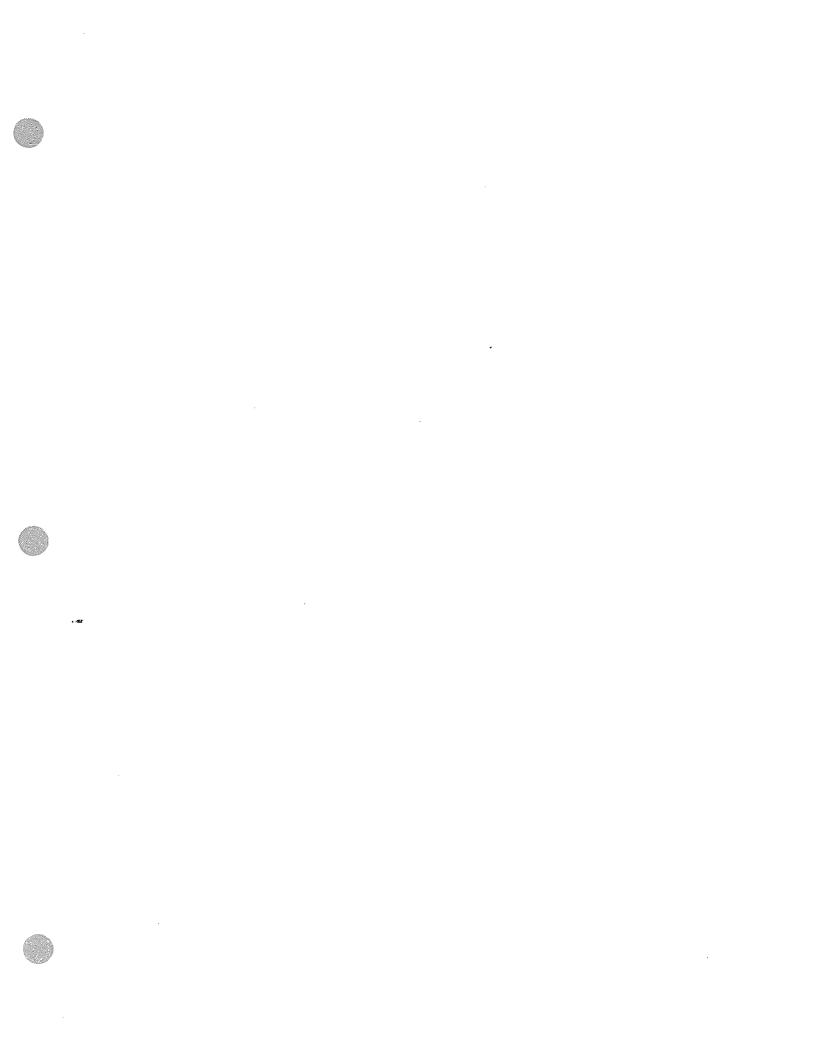
Appendix J

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COMPLIANCE CATEGORY: MUNICIPAL WASTEWATER MANAGEMENT			
REGULATORY REQUIREMENT OR MANAGEMENT PRACTICE	REVIEWER CHECKS		
	(NOTE: The U.S. EPA or authorized regulatory agency may require that a POTW with a design flow of 5 mgd or less develop a POTW pretreatment program if the nature or volume of the industrial influent, treatment process upsets, violations of POTW effluent limitations, contamination of municipal sludge, or other circumstances warrant, in order to prevent interference with the POTW or pass through.)		
,	Verify that the POTW pretreatment program includes procedure which enables the POTW to:		
	 identify and locate all possible industrial users which might be subject to the POTW pretreatment program identify the character and volume of pollutants contributed to the POTW by the identified industrial users notify identified industrial users of applicable pretreatment standards and any applicable requirements under sections 204(b) and 405 of the CWA and subtitles C and D of RCRA receive and analyze self-monitoring reports and other notices submitted by industrial users in accordance with the self-monitoring requirements randomly sample and analyze the effluent from industrial users and conduct surveillance activities in order to identify, independent of information supplied by industrial users, occasional and continuing noncompliance with pretreatment standards inspect and sample the effluent from each significant industrial user at least once a year evaluate, at least once every 2 yr, whether each significant industrial user needs a plan to control slug discharges investigate instances of noncompliance with pretreatment standards and Requirements, as indicated in the required reports and notices, or indicated by analysis, inspection, and surveillance activities perform sample taking and analysis and the collection of other information with sufficient care to produce evidence admissible in enforcement proceedings or in judicial actions 		
	 comply with the public participation requirements of 40 CFR 25 in the enforcement of national pretreatment standards. Verify that the procedures include provisions for at least annual public notification in the largest daily newspaper published in the municipality in which the POTW is located, of industrial users which, at any time during the previous 12 mo, were in significant noncompliance with applicable pretreatment requirements. 		
	(NOTE: An industrial user is in significant noncompliance if its violation meets one or more of the following criteria: - chronic violations of wastewater discharge limits, defined here as those in which 66 percent or more of all of the measurements taken during a 6-mo		

COMPLIANCE CATEGORY: MUNICIPAL WASTEWATER MANAGEMENT			
REGULATORY REQUIREMENT OR MANAGEMENT PRACTICE	REVIEWER CHECKS		
	period exceed (by any magnitude) the daily maximum limit or the average limit for the same pollutant parameter - Technical Review Criteria (TRC) violations, defined as those in which 33 percent or more of all of the measurements for each pollutant parameter taken during a 6-mo period equal or exceed the product of the daily maximum limit or the average limit multiplied by the applicable TRC (TRC=1.4 for BOD, TSS, fats, oil, and grease, and 1.2 for all other pollutants except pH) - any other violation of a pretreatment effluent limit (daily maximum or longer-term average) that the Control Authority determines has caused, alone or in combination with other discharges, interference or pass through (including endangering the health of POTW personnel or the general public) - any discharge of a pollutant that has caused imminent endangerment to human health, welfare or to the environment or has resulted in the POTW's exercise of its emergency authority to halt or prevent such a discharge - failure to meet, within 90 days after the schedule date, a compliance schedule milestone contained in a local control mechanism or enforcement order for starting construction, completing construction, or attaining final compliance - failure to provide, within 30 days after the due date, required reports such as baseline monitoring reports, 90-day compliance reports, periodic self-monitoring reports, and reports on compliance with compliance schedules - failure to accurately report noncompliance - any other violation or group of violations which the Control Authority determines will adversely affect the operation or implementation of the local pretreatment program.)		
MWW.30.3. A POTW requesting approval of a POTW pretreatment program is required to develop a program description and follow certain procedures (40 CFR 403.9(a) through 403.9(c), 403.9(e), and 403.9(g)).	Verify that the program description is submitted to the Approval Authority that will make a determination on the request for program approval. Verify that a POTW requesting approval of a POTW pretreatment program develops a program description which contains the following information: -a statement from the City Solicitor or a city official acting in a comparable capacity (or the attorney for those POTWs which have independent legal counsel) that the POTW has authority adequate to carry out the programs described in 40 CFR 403.8. This statement shall: -identify the provision of the legal authority under 40 CFR 403.8(f)(1) which provides the basis for each procedure under 40 CFR 403.8(f)(2) -identify the manner in which the POTW will implement the program requirements set forth in 40 CFR 403.8, including the means by which pretreatment standards will be applied to individual industrial users (e.g., by order, permit, ordinance, etc.) -identify how the POTW intends to ensure compliance with pretreatment standards and requirements, and to enforce them in the event of noncompliance by industrial users		

	COMPLIANCE CATEGORY: MUNICIPAL WASTEWATER MANAGEMENT		
REGULATORY REQUIREMENT OR MANAGEMENT PRACTICE	REVIEWER CHECKS		
PRACTICE	 -a copy of any statutes, ordinances, regulations, agreements, or oth authorities relied upon by the POTW for its administration of the Program including a statement reflecting the endorsement or approval of the loc boards or bodies responsible for supervising and/or funding the POTV Pretreatment Program if approved -a brief description (including organization charts) of the POTW organization which will administer the Pretreatment Program. If more than one agency responsible for administration of the Program the responsible agencial should be identified, their respective responsibilities delineated, and the procedures for coordination set forth. -a description of the funding levels and full- and part-time manpown available to implement the Program. (NOTE: The POTW may request conditional approval of the pretreatment program pending the acquisition of funding and personnel for certain elements of the program. The request for conditional approval must meet the requirements so forth for the program description except that the requirements may be relaxed the submission demonstrates that: -a limited aspect of the Program does not need to be implemented immediately the POTW had adequate legal authority and procedures to carry out those aspects of the program which will not be implemented immediately funding and personnel for the program aspects to be implemented at a late date will be available when needed. The POTW will describe in the submission the mechanism by which this funding will be acquired. Upon receipt of a request for conditional approval, the Approval Authority will establish a fixed date for the acquisition of the needed funding an personnel. If funding is not acquired by this date, the conditional approval of the POTW Pretreatment Program and any removal allowances granted to the POTW may be modified or withdrawn.) Verify that the POTW pretreatment program is consistent with any approved wate quality management		

COMPLIANCE CATEGORY: MUNICIPAL WASTEWATER MANAGEMENT			
REGULATORY REQUIREMENT OR MANAGEMENT PRACTICE	REVIEWER CHECKS		
MWW.30.4. POTWs are required to have sufficient resources a qualified personnel to carry out the POTW pretreatment program (40 CFR 403.8(f)(3)).	Verify that the POTW has sufficient resources and qualified personnel to carry out the Pretreatment Program authorities and procedures. (NOTE: In some limited circumstances, funding and personnel may be delayed where: - the POTW has adequate legal authority and procedures to carry out the pretreatment program requirements - a limited aspect of the Program does not need to be implemented immediately.)		
MWW.30.5. POTWs are required to develop and implement an enforcement response plan (40 CFR 403.8(f)(5)).	Verify that the POTW develops and implements an enforcement response plan that contains detailed procedures indicating how a POTW will investigate and respond to instances of industrial user noncompliance. Verify that the plan, at a minimum: - describes how the POTW will investigate instances of noncompliance - describes the types of escalating enforcement responses the POTW will take in response to all anticipated types of industrial user violations and the time periods within which responses will take place - identifies (by title) the official(s) responsible for each type of response - adequately reflects the POTW's primary responsibility to enforce all applicable pretreatment requirements and standards.		
MWW.30.6. POTWs are required to prepare and maintain a list of significant industrial users (40 CFR 403.8(f)(6)).	Verify that the POTW maintains a list of significant industrial users (40 CFR 403.3(t)) and the criteria applicable to each industrial user. Verify that the list indicates whether the POTW has made a determination that the industrial user should not be considered a significant industrial user. Verify that the list, plus any modifications, is submitted to the Approval Authority.		
MWW.30.7. POTWs with approved Pretreatment Programs are required to provide the Approval Authority with a report containing certain information (40 CFR 403.12(i)).	Verify that POTWs with approved Pretreatment Programs provide the Approval Authority with a report that briefly describes the POTW's program activities, including activities of all participating agencies, if more than one jurisdiction is involved in the local program. Verify that the required report is submitted no later than 1 yr after approval of the POTW's Pretreatment Program, and at least annually thereafter. Verify that the report includes, at a minimum, the following:		
	-an updated list of the POTW's industrial users, including their names and		

COMPLIANCE CATEGORY: MUNICIPAL WASTEWATER MANAGEMENT		
REGULATORY REQUIREMENT OR MANAGEMENT PRACTICE	REVIEWER CHECKS	
	addresses, or a list of deletions and additions keyed to a previously submitted list, including: - a brief explanation of each deletion - which Industrial Users are subject to categorical pretreatment Standards and specify which Standards are applicable to each Industrial User - which Industrial Users are subject to local standards that are more stringent than the categorical Pretreatment Standards - the Industrial Users that are subject only to local Requirements - a summary of the status of Industrial User compliance over the reporting period - a summary of compliance and enforcement activities (including inspections) conducted by the POTW during the reporting period - a summary of changes to the POTW's pretreatment program that have not been previously reported to the Approval Authority - any other relevant information requested by the Approval Authority.	
MWW.30.8. POTWs are required to keep specific reports (40 CFR 403.12(o)).	Verify that records are kept of all information resulting from monitoring activities. Verify that the records include for all samples the following information:	
	- the date, exact place, methods, and time of sampling and the names of the person or persons taking the samples - the dates analyses were performed - who performed analyses - the analytical techniques, methods used - the results of the analyses.	
	Verify that records are kept for 3 yr. and are signed and certified by the equivalent of a responsible corporate officer.	
MWW.30.9. POTWs which are required to collect whole effluent toxicity (WET) data must meet specific requirements (40 CFR 122.21(j)).	(NOTE: Many new and existing POTWs (with approved pretreatment programs or meeting certain other criteria) are required to collect WET data for submission to the permitting authority at time of application or re-application for an NPDES permit.) Verify that the following POTWs provide the results of valid whole effluent biological toxicity testing to the Director:	
	- all POTWs with design influent flows equal to or greater than one million gallons per day - all POTWs with approved pretreatment programs or POTWs required to develop a pretreatment program	

	COMPLIANCE CATEGORY: MUNICIPAL WASTEWATER MANAGEMENT
REGULATORY REQUIREMENT OR MANAGEMENT PRACTICE	REVIEWER CHECKS
	(NOTE: In addition to the POTWs listed above, the Director may require othe POTWs to submit the results of toxicity tests with their permit applications, base on consideration of the following factors: -the variability of the pollutants or pollutant parameters in the POTW effluent (based on chemical-specific information, the type of treatment facility, are types of industrial contributors) -the dilution of the effluent in the receiving water (ratio of effluent flow receiving stream flow) -existing controls on point or nonpoint sources, including total maximuted daily load calculations for the waterbody segment and the relative contribution of the POTW -receiving stream characteristics, including possible or known water quality impairment, and whether the POTW discharges to a coastal water, one of the Great Lakes, or a water designated as an outstanding natural resource -other considerations (including but not limited to the history of toxic impairment, and compliance problems at the POTW), which the Director determine could cause or contribute to adverse water quality impacts.) Verify that POTWs required to conduct toxicity testing use U.S. EPA's methods other established protocols that are scientifically defensible and sufficient sensitive to detect aquatic toxicity. Verify that testing has been conducted since the last NPDES permit reissuance permit modification under 40 CFR 122.62(a), whichever occurred later. Verify that all POTWs with approved pretreatment programs provide a writtechnical evaluation of the need to revise local limits under 40 CFR 403.5(c)(1) the Director.

Category: Management-Employee Relations Program

Premium Pay

Premium pay refers to additional pay authorized by Title 5, United States Code, for <u>overtime</u>, <u>night</u>, <u>holiday</u>, <u>Sunday work</u>, and other types of work. Department of Army is authorized to determine an employee's entitlement to premium pay. Refer to the menu/index for specific types of work ordered or performed for which premium pay is authorized.

Employees may be paid premium pay only to the extent that the payment does not cause the employees aggregate of pay for any pay period to exceed the maximum rate for GS-15. Compesationary time off may not be granted when payment for the extra work at the overtime rates would be improper.

The authority to order or approve overtime is delegated to the commander of any activity that employs civilians. Commanders may designate other officials to act for them in ordering and approving overtime. A copy of overtime authorizations must be retained for audit purposes. Court of claims decisions have held that when employees have been "induced" by their supervisors to perform overtime in order to effectively complete their assignments, this overtime was held to have been "officially ordered or approved." It is necessary in this connection to determine whether an approving official ordered or induced the work to be performed.

References	Related Topics
Code of Federal Regulations: Title 5, Ch 532 Subpart E, Chapter 550, Subpart A, Chapter 551, Subpart E	To the procession of the contract and the
U.S. Code: Title 5, Chapter 55, Subchapter 5	

This file was last updated: 12/9/97

Return to: PERMISS Homepage | Management-Employee Relations Program

NPDES Permit Quality Review Checklist - For POTWs

		Response	
		response	Comment
NPDES Permit number of facility			
2. Name of facility:			
3. Permit Reviewer (Last Name)			
4. Date of review (MM/DD/YYYY)			
5. Is the draft permit complete ? (Y/N)			
6. Is the fact sheet complete ? (Y/N)	·		
7. Did the State provide all appropriate supporting information (e.g., permit ap supporting documentation)? (Y/N)	plication,		
8. Reviewer obtained PCS/DMR data for last 3 years (Y/N)			
Reviewer examined previous permit, application, and fact sheet (Y/N/NA)			
10. Reviewer examined all pertinent file information (Y/N)			
11. Reviewer notified other Regional offices of reissuance (Y/N)			
Facility Information			
· mpeny save minute		Response	Comment
12. Are all outfalls (including combined sewer overflow points) from the POTW facility properly identified and authorized in the permit? (Y/N)	/ treatment		
13. Does the record or permit contain a description of the wastewater treatment discharge point? (Y/N)	process and		
14. Does the record or permit describe the physical location of the facility? (Y/	N)		
Does the record or permit provide a description of the receiving water body facility discharges? (Y/N)	(s) to which the		
Permit Cover Page/Administration			
TO BIL COTO 1 ago Auminormou		Response	Comment
16. Does the permit term exceed 5 years? (Y/N)	,		
17. Does the permit contain specific authorization-to-discharge information (fro where, by whom)? (Y/N)	m where to		
18. Does the permit contain appropriate issuance, effective, and expiration dates signatures? (Y/N)	s and authorized		
Effluent Limits 1 Facility NameNPDES Permit Num	nber		

General	Eleme	nt
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		Response	Comment
19.	Does the record describe the basis of final limits in the permit (e.g., that a comparison of technology and water quality-based limits was performed, and the most stringent limit selected)? (Y/N)		
20.	Does the record indicate that any limits are less stringent than those in the previous NPDES permit? (Y/N)	·	
21.	If yes, does the record discuss whether "antibacksliding" provisions were met? (Y/N)		

Technology-Based Effluent Limits (POTWs)

ii -	Hinder Date Control Control	Response	Comment
22.	Does the permit contain numeric limits for <u>ALL</u> of the following: BOD (or an alternative; e.g., CBOD, COD, TOC), TSS, pH, and percent removal? (Y/N)		
23.	Are percent removal requirements for BOD (or BOD alternative) and TSS included, and are they consistent with secondary treatment requirements (generally 85%; or modified in accordance with 40 CFR Part 133 allowances)? (Y/N)		
24.	Are technology-based permit limits expressed in appropriate units of measure (i.e., concentration, mass, SU)? (Y/N)	-	
25.	Are permit limits for BOD and TSS expressed in terms of both 30-day (monthly) average and 7-day (weekly) average limits? (Y/N)		
26.	Are any concentration limitations in the permit less stringent than the secondary treatment requirements (30 mg/l BOD5 and TSS for a 30-day (monthly) average and 45 mg/l BOD5 and TSS for a 7-day (weekly) average)? (Y/N)	_	
26a.	If yes, does the record provide a justification (e.g., waste stabilization pond, trickling filter, etc.) for the alternate limitations? (Y/N/NA)		

Water Quality-Based Effluent Limits

		Response	Comment
27.	Does the record indicate that the receiving water is impaired (i.e., that the receiving water is listed on the State's 303(d) list)? (Y/N)		
27a.	If yes, does the record indicate that a TMDL has been COMPLETED for the receiving water? (Y/N/NA)		
27b.	If yes, does the record indicate that any WQBELs were derived from a completed TMDL? (Y/N/NA)		
27.	Does the record describe (list) the designated uses of the water body to which the facility discharges (e.g., contact recreation, aquatic life use)? (Y/N)		
28.	Does the record provide effluent characteristics for each outfall? (Y/N)		
29.	Does the record document that a "reasonable potential" evaluation was performed? (Y/N)		

	2	
Facility Name	NPDES Permit Number	

29a.	If yes, does the record indicate that the "reasonable potential" evaluation was performed in accordance with the State's approved procedures? (Y/N/NA)	
30.	Does the record describe the basis for allowing or disallowing in-stream dilution or a mixing zone? (Y/N)	
31.	Does the record present WLA calculation procedures for all pollutants that were found to have "reasonable potential"? (Y/N/NA)	
32.	Does the record indicate that the "reasonable potential" and WLA calculations accounted for contributions from upstream sources (i.e., do calculations include ambient/background concentrations)? (Y/N/NA)	
33.	Does the permit contain numeric effluent limits for all pollutants for which "reasonable potential" was determined? (Y/N/NA)	**************************************
34.	Are all final WQBELs in the permit consistent with the justification and/or documentation provided in the record? (Y/N/NA)	
35.	For all final WQBELs, are BOTH long-term (e.g., average monthly) AND short-term (e.g., maximum daily, instantaneous) effluent limits established? (Y/N/NA)	***************************************
36.	Are WQBELs expressed in the permit using appropriate units of measure (e.g., mass, concentration)? (Y/N)	
37.	Does the record indicate that the permit will allow new or increased loadings to the receiving water? (Y/N)	
37a.	If yes, does the record indicate that an "antidegradation" review was performed in accordance with the State's approved antidegradation policy? (Y/N/NA)	

Monitoring and Reporting Requirements

		Response	Comment
38.	Does the permit require at least annual monitoring for all limited parameters? (Y/N)		
38a.	If no, does the record indicate that the facility applied for and was granted a monitoring waiver, AND, does the permit specifically incorporate this waiver? (Y/N)		
39.	Does the permit identify the physical location where monitoring is to be performed for each outfall? (Y/N)		
40.	Does the permit require influent monitoring for BOD (or alternative) and TSS? (Y/N)		
41.	Does the permit require testing for Whole Effluent Toxicity? (Y/N)		

	3	•
Facility Name		NPDES Permit Number

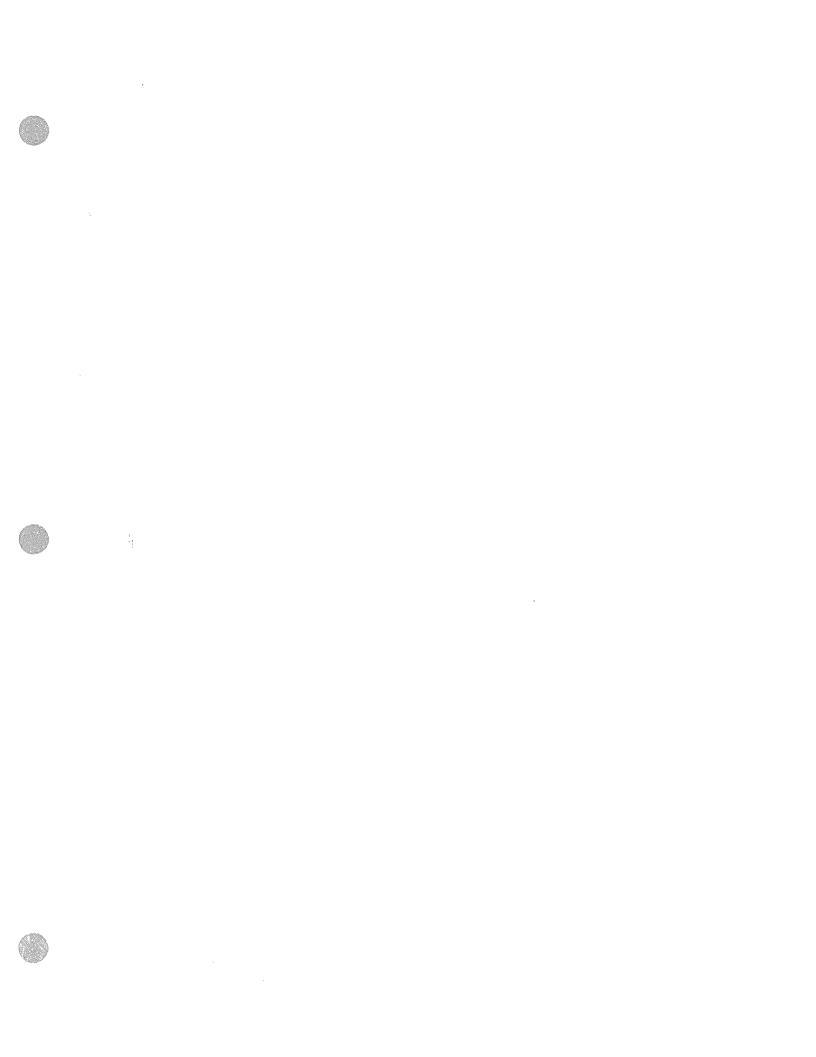
Special Conditions

		Response	Comment
42.	Does the permit include appropriate pretreatment program requirements? (Y/N/NA)		
43.	Does the permit include appropriate biosolids use/disposal requirements? (Y/N/NA)		
44.	Does the permit include appropriate storm water program requirements? (Y/N/NA)		
45.	If the permit contains compliance schedule(s), are they consistent with statutory and regulatory deadllines and requirements ? (Y/N/NA)		
46.	Are other special conditions (e.g., ambient sampling, mixing studies, TIE/TRE, BMPs, special studies) consistent with CWA and NPDES regulations? (Y/N/NA)		
47.	Does the permit allow discharges from Combined Sewer Overflows (CSOs)? (Y/N)		
47a.	If yes, does the permit require implementation of the "Nine Minimum Controls"? (Y/N/NA)		
47b.	If yes, does the permit require development and implementation of a "long-term control plan"? (Y/N/NA)		
47c.	If yes, does the permit require monitoring and reporting for CSO events? (Y/N)		
48.	Does the permit allow/authorize discharge of sanitary sewage from points other than the POTW outfall(s) or CSO outfalls [i.e., Sanitary Sewer Overflows (SSOs)]? (Y/N)		

Standard Conditions

			Response	Comment
49.	Does the permit contain all 40 CFR 122.41 sta		ŕ	
List of	Standard Conditions – 40 CFR 122.41 Duty to comply Duty to reapply Need to halt or reduce activity not a defense Duty to mitigate Proper O & M Permit actions Property rights Duty to provide information Inspections and entry	Monitoring and records Signatory requirement Reporting requirements Planned change Anticipated noncomplist Transfers Monitoring reports Compliance schedules 24 hour reporting Other non-compliance Bypass Upset	ance	
50.	Does the permit contain the additional standard of new introduction of pollutants and new indus		on	

	4	
Facility Name		NPDES Permit Number



FY01 ANNUAL WORK PLAN WATER PROGRAM						
LONG RANGE GOAL	ANNUAL OBJECTIVE	PROJECT	MECH	REQ PHASE	METRIC	DRIVER
Maintain Compliance					% reduction in	ISO 14000 -
with NPDES Permit	Reduce I&I	wastewater flow monitoring	contract	25.000 JUN	1&1	NPDES permit
	Obtain new NPDES permit	Track and facilitate permit	in-house	X	permit status	NPDES permit
		: '	contract/	engenerater and a production of the state of	# of reports of sheen on	and produces to a second secon
•	Comply with SWPPP	Implement stormwater BMPs		15,000 SL	receiving waters	NPDES permit
		de anno alle trata communicación de la companya de la companya de la companya de la companya de la companya de	in-house	X	# of inspection	SWPPP - ISO 14000
a service de la constante de l		Update and Maintain	in-nouse		reports	14000
		Stormwater Pollution		50.000 NOV		SWPPP
·	Comply with NPDES	Prevention Plan	contract	. 50,000 NOV		SVYPPP
	permit conditions	WW certification training	1556	5,000 SL	\$ spent	WAC
	permit conductions	Change to Multi-Sector General Permit for	1000	0,000 3L	Ф эрен	VVAO
		Stormwater	in-house	10,000 SL		NPDES -
м често мас торбого постанование постанование под степенци <u>не</u> постанование	 The objects to the adjusted residency of the control		in- house/contra		andria datumaniadas delega de 1,000, completo de 1 appendo 1907 (1907). April 1 antigorio 1907 (1907), April 1	
	•	WWTP lab analysis	ct	40,000 SL	DMRs	NPDES permit
The fundamental section of the secti		Visual stormwater	monitoring	<u></u>		
		inspections	team	SL	DMRs	NPDES permit
THE PARTY OF THE PROPERTY OF T		Stormwater lab analysis	contract	2,000 SL		1
		Brush removal at outfalls ⊡nd l⊡ndfill #5	contract	21,000;OCT		NPDES permit
		Evaluate new DMR software	in-house	. :JAN	decision	NPDES permit
	Comply with Federal Facilities Compliance	Upgrade Stormwater		ş		
and the state of t	Agreement	Treatment Facilities	contract	1,500,000 NOV		FFCA 🔏
	•	Divert stormwater runoff @ :GAAF	contract	170,000 AUG	4	FFCA

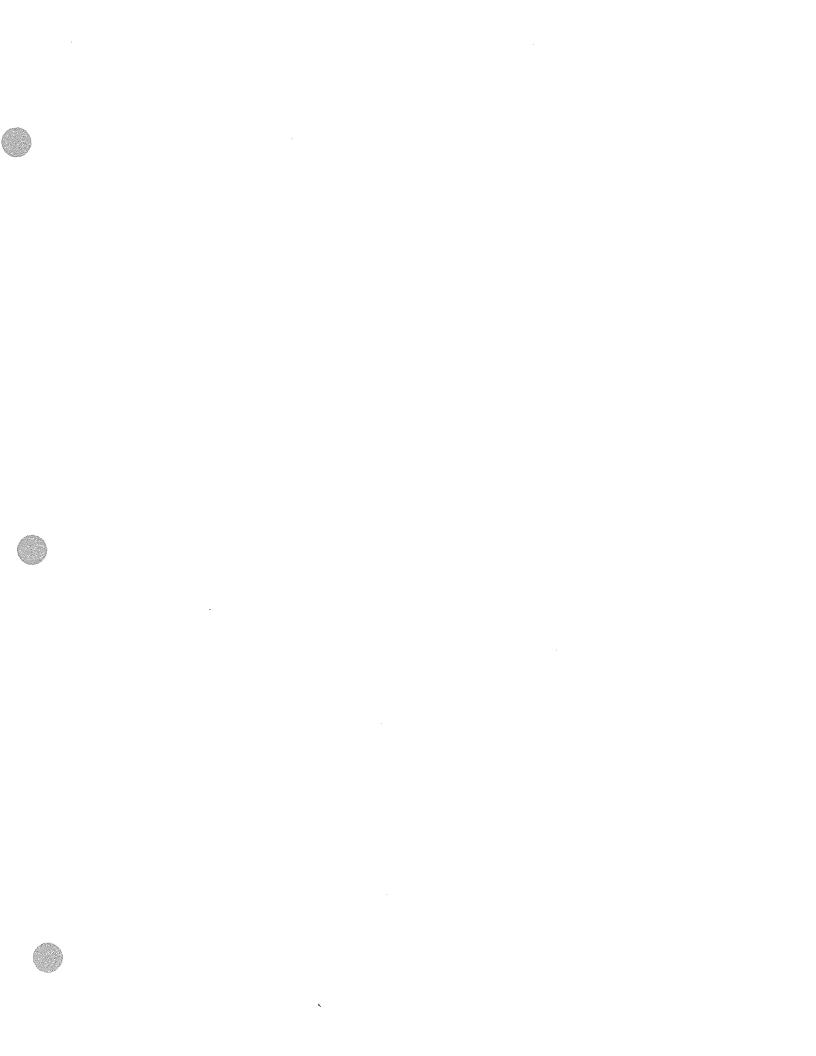
Work Plan designed Back

* Note Pertaining to www TP Plant

	mg mm = mm	construct treatment facility at				
		outfail #4	MCA	X		FFCA
Comply with State	••					
Biosolids Permit						WAC 173-308
	Obtain State Biosolids		•.			
	Permit	track permit application	house	<u> </u>		WAC 173-30
	Manage biosolids	sludge dispos⊡ contract	contract	50,000 Sep	tons disposed	WAC 173-30
		Sludge testing and			# missed	
		monitoring	contract	6,000 SL	suspenses	WAC 173-30
		permit fees		12,000	\$ spent	WAC 173-30
		Prepare and submit annual			*	•
	Reporting	biosolids report	in-house	FEB	timely product	WAC 173-30
	Improve Biosolids Quality					
Reduce Pollution and			er annan destructivation of the contractive state of			Economics -
Enhance						NPDES perm
Environmental Health		Develop and implement an	CERL \ in-			non-point
and Safety		OWS maintenance plan	house		product	source contr
				7		
Duntings Court on Minter						Stewardship
Protect Surface Water	•	•				Public health WAC 173-20
Quality		-				
						Stewardship
	and the state of t	Address on the day of the state		0.000	1	Public health
	Surface Water Monitoring	Water Quality Monitoring	in-house	2,000		WAC 173-20
and the state of t	To produce a statistic constituent (The Constituent of the Constituent	Flow Monitoring	in-house	2,000) 	
	Improve surface water flow					CWA - flood
**************************************	regimes	Murray Creek	contract	40,000 AUG		control
		.Culvert, Ferrell Marsh	contract	10;000 JUL		stewardship
		Culvert, Fiander Lake	contract	10,000 JUN		stewardship
		Demo creosote bridge,				
		Indian Creek	contract	12,000 AUG		WAC 173-20
		Clear channel, Sequalitchew		;	1	•
		Creek	contract	50,000 JAN	-	stewardship
n ar ny fisiana dia mandra dia ma	Watershed (salmon					
	habitat) restoration	Watershed (salmon habitat)			;	ESA;
	projects	restoration projects	contract	20,000 JUL		stewardship

					ISO 14000; WAC 173-34
Assess impacts from munitions		monitoring team	60,000°SL	test results	WAC 173-20 Training imp
	GW monitoring at YTC	monitoring		The second secon	RCRA Part E
	Investigste ASP well for possible munitions contamination				
Assess and remediate contaminated sites	GW monitoring at 10A33	contract -	60,000 OCT	test results	WAC 173-34
Monitor GW quality at		monitoring	32 000 51		WAC 173-35 TPCHD solid waste permit
		: fe7.u	32,000 SL		WAC 173-35
		purchases	15,000 SL	on a / Minimale grande transportation of the Confession of the Con	Class 0 requirement
Assess open-cover alternative	Mandy's ORISE project	ORISE	15,000 SL	data accumulated	Stewardship
1 8		· program is necessary and the first sections of the sections of the sections of the sections of the sections of the sections of the section	,	# of compliants	SDWA - WA
				7	WAC 246-29 Seq lake lev managemen
Source Water Protection	Improve Sequalitchew weir	contract	OCT	contamination	plan
					WAC 246-29 Seq lake lev managemen
	Assess and remediate contaminated sites Monitor GW quality at ndfill #5 Field GW monitoring team Assess open-cover alternative	munitions areas GW monitoring at YTC Range 14 Investig⊾te ASP well for possible munitions contamination Assess and remediate contaminated sites GW monitoring at 10A33 Monitor GW quality at Iыndfill #5 GW monitoring at Landfill #5 Assess Problems at well 88 Field GW monitoring team Assess open-cover alternative Mandy's ORISE project	munitions areas team GW monitoring at YTC monitoring team Investig⊵te ASP well for possible munitions contamination Assess and remediate contaminated sites GW monitoring at 10A33 COE Monitor GW quality at monitoring at Landfill #5 GW monitoring at Landfill #5 te⊵m Assess Problems at well 88 Field GW monitoring team GW team supplies purchases Assess open-cover alternative Mandy's ORISE project ORISE	areas team 60,000 SL GW monitoring at YTC monitoring team 2,500 Investig⊆te ASP well for possible munitions contamination Assess and remediate contaminated sites GW monitoring at 10A33 COE 60,000 OCT Monitor GW quality at monitoring at Landfill #5 te⊆m 32,000 SL Assess Problems at well 88 Field GW monitoring team GW team supplies purchases 15,000 SL Assess open-cover alternative Mandy's ORISE project ORISE 15,000 SL	munitions areas team 60,000 SL test results GW monitoring at YTC monitoring 2,500 Investigs to ASP well for possible munitions contamination Assess and remediate contaminated sites GW monitoring at 10A33 COE 60,000 OCT test results Monitor GW quality at sundfill #5 GW monitoring at Landfill #5 tesm 32,000 SL Assess Problems at well 88 Field GW monitoring team GW team supplies purchases 15,000 SL Assess open-cover alternative Mandy's ORISE project ORISE 15,000 SL # of compliants # of compliants

	Comply with drinking water permit conditions?	Conduct mandated training	oc .	5.000	\$ spent	SDWA - WA 246-290
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		Conduct required testing	contract	14,000	test results	246-290
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EXHIBIT 6



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sung - 300W 2.1-**Home Theater** em with ressive-Scan /CD Player)100

Price: \$509.99 Sale Now: : price in cart

Best Buy > Televisions > By TV Type > LCD Flat Panel > Product Info

Samsung High-Design 40" Flat-Panel LCD HDTV

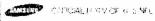
Model: LN-S4051D

Whether you're catching up with the latest episode of your favorite TV show or checking your e-mail, this sleek Investment flat-panel LCD HDTV can handle it. The crisp and stunning high-definition picture creates a stellar entertainment experience.

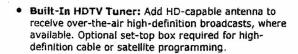
Learn more about HDTV.

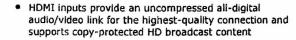
Learn more about Samsung High-Design LCD HDTVs.











1366 x 768 pixel resolution with built-in image scaler

More Options

- Protect your investment with a Service Plan.
- Do you have all the accessories you need?
- Compare with products in this price range.
- View printable version.



Product Features

16:9 widescreen aspect ratio delivers a cinema-style entertainment experience

DNIe (Digital Natural Image Engine) circuitry provides enhanced detail and contrast, video noise reduction and white-balance enhancements for an amazing

- Ultrafast 8 🖂 response time
- Wide 178° horizontal and vertical viewing angles make every seat the best in the house
- High brightness (500 cd/m²) and Incredible contrast (4000:1) for an arresting viewing experience
- 3D Y/C digital comb filter delivers state-of-the-art detail and color enhancement Two 10W hidden bottom speakers with D.A.C.S. (Dual

Acoustic Chamber System) provide outstanding sound

SRS TruSurround XT delivers a virtual surround sound



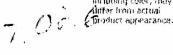
Get help finding the right TV with our Product Finder

Need help?











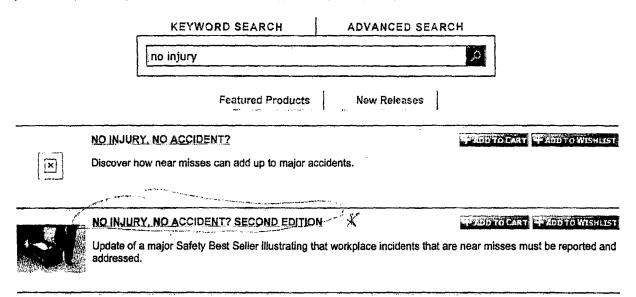
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You can search by keyword in the field below. Please use a single keyword, phrase or the exact title. You can also use the Advanced Search feature by clicking on that tab. This will give you the ability to search for products by format (such as VHS, book or DVD), training categories, versions and product collections.



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ADVANCED SEARCH **KEYWORD SEARCH** confined space Featured Products **New Releases** CLEARING THE AIR: CONFINED SPACE ENTRY PADO TO CART T ADD TO WISHLIST This video discusses the potential dangers of confined space entry and shows how to enter confined spaces safely. TADD TO CART TADD TO WISHLIST CONFINED SPACE ENTRY To avoid serious hazards associated with a confined space entry, employees must be quick-thinking and fast-acting with their response. **CONFINED SPACE ENTRY: INSIDE MANEUVERS** TAND TO CART TAND TO WISHLIST This dynamic program uses the USS Atlanta, a United States Naval submarine, and its crew as a dramatic backdrop to compare the dangers of working in a submarine to that of working in a confined space. ADD TO CART ADD TO WISHLIST CONFINED SPACE ENTRY: INVESTIGATION Investigates two real confined space accidents -- what happened, what went wrong and how they could have been prevented. CONFINED SPACE ENTRY: PERMIT REQUIRED 4 ADD TO CART 4 ADD TO WISHLIST Will help protect your employees from the dangers of working in confined spaces. CONFINED SPACES, DEADLY PLACES PADO TO CART + ADD TO WISHLIST The first module of the Confined Space Training Program.

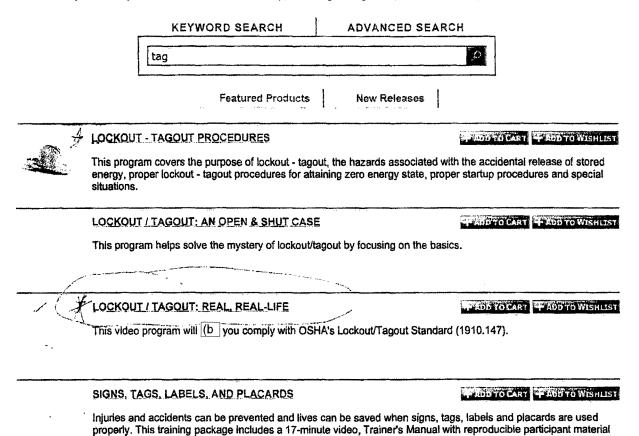
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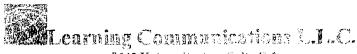
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and is an effective way to reinforce what employees see everyday, but don't often heed.



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State: Tehrwery 21, 1897

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Flease will me at 800-676-7975 to conflow that you received your fan. Hap-

Learning Communications (I.I.C. 2045 University Backward Sele: (4-1 City, Java 50225 Poll-Pice (590) 676-7925 Locat (725; 22 5.79, Fav (515) 221-2149

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experience; auto volume leveler

Ultraslim (3-2/5" deep), lightweight design is ideal for wall mounting; swivel stand for added convenience Progressive scanning maximizes the picture quality of progressive-scan DVD players, set-top boxes and digital video recorders

USB input for quick connection of a digital camera or other USB devices; PC input allows the TV to function as a high-resolution monitor

- Inputs: 2 RF, 1 component, 2 S-video, 2 composite, 2 HDMI, 1 PC S-sub, 1 RS232C, A/V
- Outputs: 1 sound monitor, 1 optical sound, 1 headphone
- V-Chip parental controls keep children from being exposed to undesirable material
- Other convenient features include auto channel search, multilingual on-screen displays, still picture, picture-inpicture, optimized game mode and sleep timer

Product Details

Warranty Terms - Parts 1 year Warranty Terms - Labor 1 year

Product Height 28-1/10" with stand (25-9/10" without)

39" Product Width **Product Weight** 50.3 lbs.

Product Depth 12-4/5" with stand (3-2/5" without)

TV Type LCD flat panel

Screen Size 40" Aspect Ratio 16:9

Display Type Flat-panel LCD

Built-In Player No Built-In_DVR No Digital Cable Ready No

Olgital Capabilities HD bullt-in Maximum Resolution 1366 x 768

Vertical Scanning Lines (Native Mode)

Contrast Ratio 4000:1 Brightness 500 cd/m² 3D Y/C Comb Filter Media Card Slot No USB Slot Yes Digital Convergence Yes Picture-In-Picture Yes **HDMI** Inputs 2

DVI Inputs No S-Video Inputs Component Video Inputs 1 Composite Inputs 2 **RGE Inputs** No PC Inputs 1 RF Antenna Input 2 Headphone Jacks 1 Watts/Channel Speakers

10W 2 Yes

Sound Leveler Language Options

English, French, Spanish

V-Chip Yes Sleep/Alarm Timer Yes Channel Labeling Yes

GOVERNMENT VISA CREDIT COM

GOVERNMENT VISA CREDIT CARD		UNIT		SUPPLIES	×	DATE 1/50/06				
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RETAIN FOR COMPARISON WITH MONTHLY STATEMENT OR FOR RETURN OR EXCHANGE

> SALESCHECK # 022190571459

PURCHASER:

(b)(A. (b)

ADDRESS:

7972 VANCOUVER RD

CITY/STATE:

TACOMA, WA 98433

ZIP CODE: PHONE:

253-967-2527

53-967-7453

EXPECTED DATE:

02/09/07

TRAN# PG/STORE REG#

ASSUC#

1459 99 02219 057

RINGING ASSOC # 2006

MERCHANDISE HOLDING

CUSTOMER PICKUP

2057 40786 SAM STAND MODE

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RCA,50'KKR MDS 17.99T

UPC: 079000317975

57 60064

RCA,6'COMP MDS 24.99T

UPC: 079000331674

57 60049

RCA.6'STER MDS 14.99T

UPC: 079000316862

SUBTOTAL

TAX EXEMPT

307.96

.00

02/09/07

VISA TOTAL 307.96

RC: 0407-9267-7381-7187

THE FOLLOWING ITEM(S) MAY BE SUBJECT TO A CANCELLATION/RESTOCKING FEE IF RETURNED:

20706

UKAPI PVV Goals

Strategy	#	Goal	Objectives
	1-1	Enhance customer satisfaction and understanding so that we are the "p⊡ferred	!
	1-1	service provider".	
	-	Maximize employee potential in competency, leadership and personal development.	
	1-2	(Internal)	1
nvest in People		Cul3vate an understanding and appreciation of all PW employees, purpose, function	
	11-3	and accomplishments. (1. Set up a personnel rotation program in certain areas. 2.	
External)		Team approach to project management.)	,
,	1-4	Create an environment of empowerment. (Internal)	
		Cultivate ownership of problems/[projects in PW employees (Internal)	
	1-6	Sustain a quality work environment. (Internal)	
	1-7	Develop community relations so that "the community wants us here". (External)	
Cultivate	2-1	Cultivate leadership attributes in Public Work employees (Ethical (do the right thing),	*
Leadership	2-1	Open/communicates, Positive attitude, Accountable, Responsible, Motivated,	•
•		Innovative, Trust (both ways), Consistent, Compassionate, Confident)	
	2-1	Develop and position employees with leadership potential.	
Sustain Continual		Adopt systems to continually improve mission effectiveness through critical evaluation	6 M
innovation and		and innovation. (Rewards, Resources, Time and Energy for learning/exploration)	:
Process	3-2	Manage our future- Anticipate future requirements and conditions; plan and manage	
Improvement	L	to succeed, excel and control our future.	
System		Embed resource stewardship and conservation in project and program management.	<u>i</u>
	4-1	Improve information flow (internal and external) by standardizing information systems	: 1
	<u> </u>	(e.g., work procedures; Maximo)	
Foster Effective	4-2		
Information		Improve information flow (internal and external) by Increasing information availability	
Sharing	4-3	Improve information flow (internal and external) by Enhancing infotion quality	
		Improve information flow (internal and external) by Establishing megngs/verbal	
	1	communication stand⊡rds (shop/division meeting frequency).	
	5-1	Partner with communities to create allies for future actions (Environmental groups,	
		neighbors)	
Develop Strategic	5-2	Attract and retain "best quality" vendors to increase capability	
Alliances	5 2	Partner with service providers to increase capability (COE, Contractors,	
midi IUG3	1	RCI/Pri <u>⊆</u> tization/CA)	*
	5-4	Partner with other agencies to increase capability (Other Services, Navy, Air Force,	
	- 	Regulators)	1

Confined Space Equipment Inspection

- 1. All confined space equipment shall be visually inspected prior to use. If line fraying or damage is observed, the supervisor shall be notified and the equipment is not to be used.
- 2. The Bachrach Sentinel 44 Gas Monitors will be checked with a known gas (zero air) prior to use. If the area being entered has potential for LEL, H2S, or CO, these known gases will be checked also. If the known gas value is exceeded high or low by more than 10%, the monitor should be calibrated.
- 3. The Bachrach Sentinel 44 Gas Monitors only require calibration when either the sensors are replaced, the monitor displace specifies calibration, or when pre-checking with a known gas exceeds 10% of the label value.
- 4. All inspections will be noted on the permit.

Softey

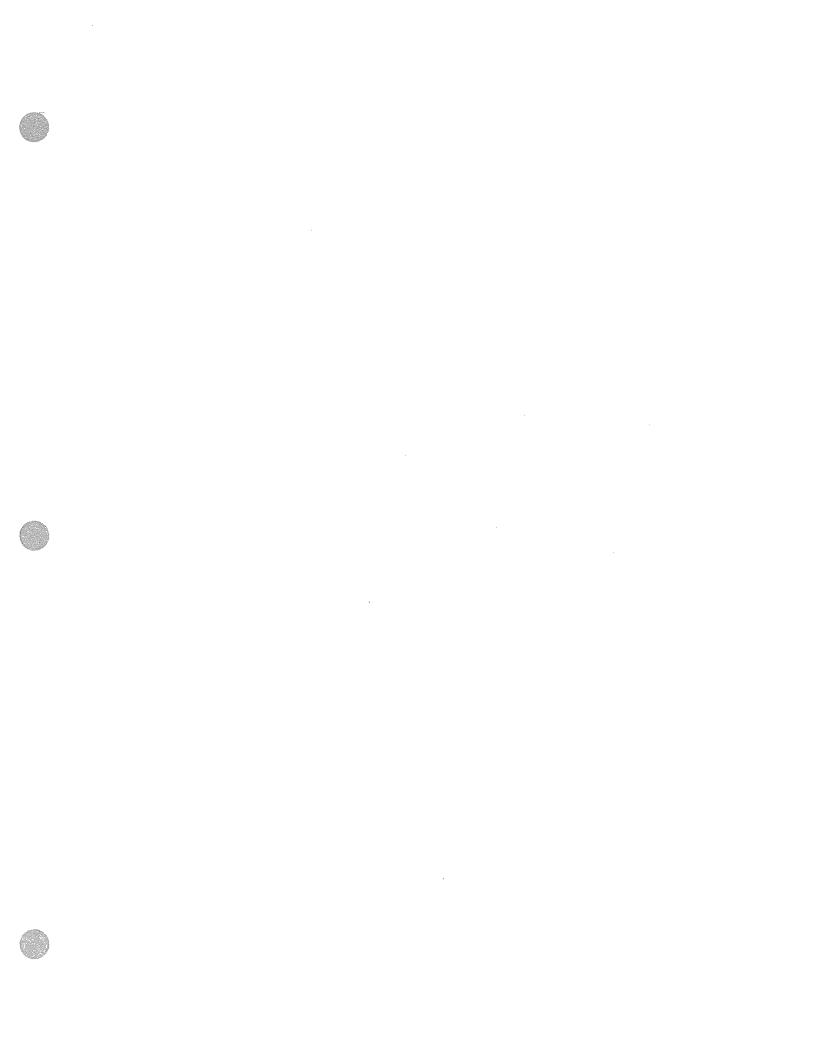


WWTP Fort Lewis - 253-967-7453

Sup (b)(6)	WW Group IV Certification
Ldr - (b)(6)	WW Group II Certification
Lab -(b)(6)	WW Group III
Op - (b)(6)	WW Group II
Op - (b)(6)	WW Group III
Op - (b)(6)	WW Group III
Op - (b)(6)	WW Group II
Op - (b)(6)	WW Group II
Op - (b) (b)(6)	WW Group III
Op - Rob (b)(6)	WW Group III

Requirements
Sup WW Group III
Op - WW Group II

Lab - none



[Code of Federal Regulations] [Title 5, Volume 1, Parts 1 to 699] [Revised as of January 1, 1998] From the U.S. Government Printing Office via GPO Access [CITE: 5CFR550.143]

[Page 491-492]

TITLE 5--ADMINISTRATIVE PERSONNEL

CHAPTER I--OFFICE OF PERSONNEL MANAGEMENT

PZART 550--PAY ADMINISTRATION (GENERAL) -- Table of Contents

Subpart A--Premium Pay

Sec. 550.143 Bases for determining positions for which premium pay under Sec. 550

- (a) The requirement for the type of position referred to in Sec. 550.141 that an employee regularly remain at, or within the confines of, his station must meet all the following conditions:
- (1) The requirement must be definite and the employee must be officially ordered to remain at his station. The employee's remaining at his station must not be merely voluntary, desirable, or a result of geographic isolation, or solely because the employee lives on the
- (2) The hours during which the requirement is operative must be included in the employee's tour of duty. This tour of duty must be established on a regularly recurring basis over a substantial period of time, generally at least a few months. The requirement must not be occasional, irregular, or for a brief period.
- (3) The requirement must be associated with the regularly assigned duties of the employee's job, either as a continuation of his regular work which includes standby time, or as a requirement to stand by at his post to perform his regularly assigned duties if the necessity arises.

 (b) The words `at, or within the confines, of his station'', in
- Sec. 550.141 mean one of the following:
 - (1) At an employee's regular duty station.
- (2) In quarters provided by an agency, which are not the employee's ordinary living quarters, and which are specifically provided for use of personnel required to stand by in readiness to perform actual work when the need arises or when called.
- (3) In an employee's living quarters, when designated by the agency as his duty station and when his whereabouts is narrowly limited and his activities are substantially restricted. This condition exists only during periods when an employee is required to remain at his quarters and is required to hold himself in a state of readiness to answer calls for his services. This limitation on an employee's whereabouts and activities is distinguished from the limitation placed on an employee who is subject to call outside his tour of

[[Page 492]]

duty but may leave his quarters provided [arranges for someone else to maspond to calls or leaves a telephone number by which [can be reached should his services be required.

- (c) The words ``longer than ordinary periods of duty'' in Sec. 550.141 mean more than 40 hours a week.
- (d) The words ``a substantial part of which consists of remaining in a standby status rather than performing work' in Sec. 550.141 refer to the entire tour of duty. This requirement is met:
- (1) When a substantial part of the entire tour of duty, at least 25 percent, is spent in a standby status which occurs throughout the entire

tour;

- (2) If certain hours of the tour of duty are regularly devoted to actual work and others are spent in a standby status, that part of the tour of duty devoted to standing by is at least 25 percent of the entire tour of duty; or
- (3) When an employee has a basic workweek requiring full-time performance of actual work and is required, in addition, to perform standby duty on certain nights, or to perform standby duty on certain days not included in his basic workweek.
- (e) An employee is in a standby status, as referred to in Sec. 550.141, only at times when he is not required to perform actual work and is free to eat, sleep, read, listen to the radio, or engage in other similar pursuits. An employee is performing actual work, rather than being in a standby status, when his full attention is devoted to his work, even though the nature of his work does not require constant activity (for example, a guard on duty at his post and a technician continuously observing instruments are engaged in the actual work of their positions). Actual work includes both work performed during regular work periods and work performed when called out during periods ordinarily spent in a standby status.

4.3 · Thus page can be found on the web at the following url: http://www.opm.gov/oca/worksch/HTML/AWScws.asp

U_S. Office of Personnel Management

Ensuring the Federal Government has an effective civilian workforce

ALTERNATIVE WORK SCHEDULES (AWS) COMPRESSED WORK SCHEDULES (CWS)

- Description
- Employee Coverage
- · Credit Hours
- Implementation Restrictions
- · Overtime Hours
- Compensatory Time Off

- · Night Pay
- · Holidays
- Holiday Premium Pay
- Sunday Premium Pay
- References

Description

An agency may implement for its employees an alternative work schedule (AWS) instead of traditional fixed work schedules (e.g., 8 hours per day, 40 hours per week). Within rules established by the agency, AWS can enable employees to have work schedules that help the employee balance work and family responsibilities.

There are two categories of AWS: flexible work schedules (FWS) and compressed work schedules (CWS).

CWS are fixed work schedules, but they enable full-time employees to complete the basic 80-hour biweekly work requirement in less than 10 workdays.

Employee Coverage

A Federal employee, as defined in section 2105(a) or (c) of title 5, United States Code, who is employed by an agency, as defined in 5 U.S.C. 6121(1), may be covered by a CWS. An employee may request to be excluded for a personal hardship.

Implementation Restrictions



For employees in a bargaining unit: The agency must successfully negotiate a CWS program with the union for a represented group of employees prior to implementation (5 U.S.C. 6130).



For employees not in a bargaining unit: The agency must secure a favorable vote from the majority of employees in the affected group before implementing a CWS program (5 U.S.C. 6127(b)(1)).

Credit Hours

Credit hours are not permitted under a CWS program. (See fact sheet on "Flexible Work Schedules.")

Overtime





Forfull-time employees, all hours worked in excess of the established compressed work schedule are overtime hours.

Compensatory Time Off

Amemployee on a Compressed Work Schedule (CWS) may request compensatory time off only for the performance of irregular or occasional overtime work. Compensatory time off may not be approved for any member of the Senior Executive Service (SES).

Night Pay



The normal premium pay rules apply for night pay. See 5 CFR 550.121 and 122 for General Schedule employees and 5 CFR 532.505 for prevailing rate employees.

Holidays



On holidays, an employee is normally excused from work and entitled to basic pay for the number of hours of his or local CWS on that day. In the event the President issues an Executive order granting a "half-day" holiday, full-time CWS employees are normally excused from work during the last half of their "basic work requirement" (i.e., nonovertime hours) on that day.

Holiday Premium Pay



Holiday premium pay (equal to 100 percent of the rate of basic pay) is paid for nonovertime hours of work that fall within the hours regularly scheduled on the holiday.

Sunday Premium Pay



Sunday premium pay is paid for nonovertime work performed by full-time employees. For an employee on a CWS, Sunday premium pay is paid for the entire nonovertime regularly scheduled tour of duty that begins or ends on Sunday. It may not be paid for periods of nonwork, including leave, holidays, and excused absence.

References

- **№ 5** U.S.C. 6120 6121; and 5 U.S.C. 6127 6133
- 5 CFR part 610, subpart D
- Comptroller General Opinions: B-217080, June 6, 1985; B-229473, October 7, 1988; and B-245772, May 7, 1992.
- U.S. Office of Personnel Management, Negotiating Flexible and Compressed Work Schedules.
- OPM Handbook on Alternative Work Schedules (December, 1996)
- To Work Schedules Home Page
- To AWS Home Page
- To Compensation Administration Home Page



U.S. Office of Personnel Management 1900 E Street NW, Washington, DC 20415 | (202) 606-1840 | TTY (202) 606-2532



1 st. Pose 16 of fromit WA-00 2195-A

Meither Environmental Dept on 100 Should be telling les what Biosolids Data Management Issues to flow-to remare Bersoiles from water nor un Comments or Follow-up, if any Busilly Category 1. Biosolids Bed Reportedly, biosolids beds are being moved and removed Beds moved or combined should be tracked on Almo Management without adequate tracking. Biosolids Bench Sheet does Biosolids Bench Sheet. It in the responderty of the war show some, if not all, for moved or combined beds. However, no information on sludge hauled was reported in Biosolids Bench Sheets in 2005 or 2006. No records of Sexpension both on over stepping 2 biosolids removed were found at the WWTP. See #4 below. 2. Additions to Any material ⊵dded to biosolids beds must be It appears that material is being added to biosolids beds documented, including quantity and quality Biosolids without adequate documentation and analysis. Largest recorded. addition of material was to Primary Digester No. 1 material. Recustion Diatomaceous earth was mixed with sludge and grit from Digester No. 1. Total amount mixed in unknown. 3. Biosolids Regulatory record keeping requires that not only the amount Any biosolids or material removed from WWTP Removal and of biosolids removed from WWTP be documented. To do must be documented at the WWTP. Reporting that it is necessary to know that % total solids at the time In addition, biosolids and sludge must be tested at material is removed. The WWTP should collect a composite a minimum for % total solids before removed from sample based on an SOP or some written protocol. the WWTP in order to better estimate amount of biosolids transferred to EcoPark, hauled to Landfill Biosolids leaving the WWTP must be reported in the Annual Biosolids Report. Therefore, for 2006 an estimate of 20% or other facilities. TS was used for biosolids transferred to EcoPark and for Digester No. 1 material hauled to Pierce County (304th St) landfill. ⊡iosolids Weight slips are not being kept on file at WWTP. However, Biosolids and sludge removed from the WWTP should be on Biosolids Bench Sheet. Removal Data data is being tracked in a couple of place. There is an Management Earthworks Tracking System database for EcoPark and In addition, weight slips (or copies of) should sludge hauled by LeMay is tracked on a spreadsheet by be kept on file at the WWTP. Contract Manager. However, descriptive records on these documents could be improved. Also, need to determine where weight slips are kept for biosolids, biosolids grease and waste transferred to either EcoPark or Pierce County (304th St) Landfill.

La May or any other entractor for the semal or siosvilles from the facility as the herelation)

5. Biosolids Annual Average % of `Total Solids (TS)	All past Annual ⊡osolids Report use 5% to calculate total biosolids treated and processed. Actual TS is variable, and less than 5%. Specifically: 2003: 4.3% 2004: 4.8% 2005: 4.70% 2006: 4.67%	Recommend using actual annual average which is available, instead of 5%. Otherwise, we are overstating the amount of biosolids we are generating. FYI: Actual # was used on 2006 Annual Biosolids Report.
6. Digestion Solids Data for 2006	Computer program at WWTP is incorrectly calculating the percentage of % Solids, but is correct for % Volatiles. I could not get data to extract to Excel so I had to re-enter data to calculate the % Solids for the raw water and Primary Digester.	Recommend that WWTP database be fixed.
7. Average Ambient Temperature	Reportedly, average ambient temperature data at one time was being entered at the WWTP on a daily basis. Reportedly, data was called in or a call was made to Gray Airfield. Data is now provided by fax on a monthly basis by Invironmental Compliance once it is emailed to Water Program Manager, but is not being back entered. So instead of being in WWTP database, the information has to be entered into an Excel spreadsheet. Data is needed show that biosolids treatment is in compliance with air drying regulation.	Recommend that WWTP operators add average ambient temperature daily data to WWTP database.
8. Annual Biosolids Data Summary	Database calculates the average sludge pumped per day and primary detention time, but it does not calculate the average bed pours per day, nor the secondary detention time. The data available from WWTP database is extracted to Excel and then data from WWTP Monthly Biosolids Bench Sheet is entered into Excel. Total number of bed poured in gallons could be entered into database at the end of each month. Program would then divide by number of days in the month. Secondary detention time is calculated by: 460,000 gallons / (average studge pumped in gallons per day + average bed pours in gallons per day).	Recommend that database is updated if necessary, and/or WWTP operators input data into existing data fields for bed pour average ; (gal/day).

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9. Vector Attraction Reduction (2)	"The mass of volatile solids in the biosolids must be reduced by a minimum of 38%." Volatile solids are measured and reported for raw wastewater, primary digester sludge and biosolids when first emptied from secondary digesters. Not meeting this requirement requires additional work. Although standard apprars to be met thought primary digestion alone, if it were a problem by the time the Annual Biosolids Report is prepared it would be too late to implement other regulatory procedural requirements.	Recommend Monthly Summary Report look average monthly volatile solids in raw sludg as compared to average monthly volatile solids in primary digested sludge and biosolids.
10. Data Protection	It does not look like that data is backed-up on a routine basis. Either a methodology for routine back-up with a zip drive or computer system at WWTP should be connected to FL PW computer system and database kept on share drive.	Recommend that electronic data be backed- up on a monthly basis.

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TREATMENT OF SLUDGE

The water content of sludge is the controlling factor as to the volume of sludge produced. Sludge can be characterized by the type of process by which it was produced. The following table characterizes sludges produced by the various processes.

Table F-1
SLUDGE CHARACTERISTICS

Process Producing Sludge	Percent Water Content	Volatile Matter as Percentage of Dry Solids
Primary sedimentation sludge	94 - 96*	70
Activated sludge High rate	95 - 97.5	
Trickling filter	96 - 97	(45-70)
Chemical precipitation	95	~~~
Digested sludge (well digested)	>	32-45
PrimaryPrimary and activatedPrimary and trickling filter	88 - 94 94 - 96 90 - 94	•

^{*} Steel, Water Supply and Sewage, pp. 574-575

The Digestion Process

Anaerobic organisms break down complex molecular structures of the solids and release much of the bound water, while obtaining nutrients and energy from the conversion of the raw solids into more stable organic and inorganic solids. Anaerobic sludge digestion takes place in three phases:

 Acid fermentation. Soluble or dissolved solids are broken down into simple organic acids (volatile acids) with a decrease of pH.

- Acid regression. The organic acids and nitrogenous compounds are decomposed with an increase in pH.
- Methane production. This occurs simultaneously with the first two phases. Methane bacteria reduce the organic acids and other products of the first and second phases to produce methane and carbon dioxide gases.

Sludge digestion accomplishes the following:

- Reduces organic matter into simple compounds
- Reduces sludge volume
- · Releases the remaining water more easily
- Reduces the coliforms by 99.8 percent in 30 days

Aerobic Sludge Digestion

This particular process functions in much the same way as an activated sludge unit, with the feed to the aeration tank being sludge from the primary and secondary sedimentation basins. This process requires adequate mixing and a dissolved oxygen level range of 1.0 to 1.5 mg/1. The detention time required for treatment of sludge is from 20 to 30 days with removals of supernatants and sludge from the digester to maintain a consistent feed rate.

For additional information, see:

Ch. 6, Washington State Treatment Plant Operator's Manual

Ch. 1 and 7, Eckenfelder-O'Connor

Ch. 14, ASCE STP Design

Ch. 26, Steel

Ch. 12, Imhoff-Fair

SLUDGE THICKENING

This process, usually found in the larger treatment plants, precedes digestion, vacuum filtration, or kiln drying. Sludge thickening is used to reduce the liquid volume of the sludge solids which have to be pumped to other treatment units. These treatment units then can be smaller because they do not have to handle the excess liquid.

There are two major types of sludge thickening operations:

- Gravity thickening. Sludge and aerated secondary effluent are introduced into a basin, much like a stirred sedimentation basin except deeper, which allows the concentration of solids from flocculation by interfacial contact and compaction by the weight of the overlaying water. This method can produce a solids content of 8% or greater. Not all sludge combinations will work in a gravity thickener, and testing of sludge produced by the treatment process will be necessary. In some cases, the addition of chemical flocculant will aid in the concentration of the sludge.
- Flotation thickening. This is usually used on sludges formed by biological reactors. This process combines sludge with a liquid which has been exposed to high pressure and contains large amounts of dissolved oxygen. Under less pressure in the thickening tank, air bubbles from the liquid attach themselves to the sludge particles and rise to the surface where the sludge is collected for further treatment.

For additional information, see:

Ch. 15, ASCE STP Design
Ch. 6, Washington State Treatment
Plant Operator's Manual
Ch. 26, Steel
Ch. 14, Imhoff-Fair

SLUDGE CONDITIONING

The basic processes which are used in sludge conditioning are elutriation and chemical conditioning.

- Elutriation consists of mixing thoroughly 1 part of sludge with 2 parts of water and allowing separation of about 6 hours, followed by decanting the resulting elutriate and drawing off the sludge.
- Chemical conditioning consists of the addition of certain chemicals to coalesce particles in sludge which facilitates moisture removal by filtration. Some of the chemicals commonly used are:

Ferric chloride
Ferric sulfate
Lime and ferric chloride
Chlorinated coppeas
Aluminum sulfate
Chemical solutions
Polyelectrolytes
Activated silicates
Inorganic polyelectrolytes

For additional information, see:

Ch. 15, ASCE STP

Ch. 26, Steel

Ch. 14, Imhoff-Fair

SLUDGE DEWATERING

Some common methods for sludge dewatering are vacuum filtration, centrifuging, and sludge drying.

- Vacuum Filtration is widely used in the separation of liquids from concentrated suspensions, sludges, and slurries. The basic mechanism of this process is the passing of a cylindrical drum which rotates partly submerged through a container of sludge. The solids in the container are agitated to keep them in suspension. A vacuum which is applied between the drum deck and filter media causes the water to be removed while sludge is held on the filter media. Following this process, the sludge is buried in a sanitary landfill or incinerated. The supernatant can be disposed of by returning it to the elutriation tank or returned into the influent of the plant.
- <u>Centrifuging</u> removes water by centrifugal force which tends to force the heavier solids to the outside of the rotating flow stream much like the spin dry cycle of a washing <u>machine</u>.
- Sludge Drying is best suited for sludges which have been digested. The mechanism is that of a shallow sand filter for draining the sludge and air for drying in beds. The supernatant may be disposed of in the same manner as vacuum filtration liquids.

For additional information, see:

Ch. 7, Rich - Unit Operations of Sanitary Engineering

Ch. 26, Steel

Ch. 15, ASCE STP Design

Ch. 14, Imhoff-Fair

DISPOSAL OF SLUDGE

The final disposal of sludge is influenced by many factors:

- The character and composition of the sludge
- Availability of land for dumping of sludge cake or lagooning of wet sludge
- Whether or not regulatory agencies allow piping (deep water sludge outfall) or barging of sludge
- · Local market possibilities for its use as fertilizer.

Coastal cities can dispose of sludge through barging or piping to sea, where still allowed. On land, it may be buried in swamps, abandoned quarries, and other lands which have no present use.

Incineration of raw or digested dewatered sludge is gaining popularity. At present, only larger cities are utilizing this process because of its added expense. In general, incineration of sludge is a wet combustion process in which sludge in solution or suspension goes through chemical oxidation processes under pressure.

For additional information, see:

Ch. 14, Rich - Unit Processes of Sanitary Engineering
Ch. 15, ASCE STP Design
Ch. 26, Steel
Short Course - Theory and Design of Advanced Waste Treatment Processes, U.C. Berkeley Extension

UNIT OFTRATIONS	TREATMENT SYSTEM	EFFLUENT CONSTITUENTS		T
PRIMARY® SECONDAR	ADVANCED	13 13 14 14		ĺ
Rath or los Screen Medica Screen Gri Chenhen Acroina Per-Fine Chiefenian fine Screen Chemical Precipitation Fine Screen Fine Scrimmination Fine Chemical Freshmen Fine Chemical Fine Che	Province - Chanical Sand Pitration Carbon Adsorption Skidge Teanners & Dipos	ECO COP Total Nitrogen America Nitrogen	Tord Phophose Superaded Salist Calor® Including	ARMURE SECTION Rackground Ope Bata Broblam
	PRIMARY TREATMENT	6 G	45-25	L-: to C-12 17-19 17-63-61 D-3 to D-9
	ACTIVATED SLUDGE			11-72 19 64-71
	· Conventiona	10-95 10-30		
	. Contact Stabilization	75-95 (0-25		
	. Completely Mixee	0-95 8-26		1
	. Two Stage Activated Studge	10-96 5-20		
	TRICKLING FILTERS			D-5 to D-4 If-21 IV 72-74
	. Low Rate	25-20 25-30	95-90 20-00	
	. High Rate	00-85 0-100	60-80 80-106	
	STABILIZATION PONDS			D-9 to D-11 11-71 [V 77-79
	PACKAGE ASSAUTION PLANTS	1-99.5 1-27	74-94 17-19	0 13-14 ff-21
	ADVANCED WASTE TREATMENT			E-1 to E-8 [1-34 VI 07-88
	. Edverse Ovnasla	90 90-98 70 60-85 50-8 45 45 44 44	and the second s	
	. Activated Carbon -	90 95 (10 (10	. 90 80 c5 -	
	. Microscreening	0-20	45-80	
	, Deep Bed Sond Filtration (Repld soud filtration)	io-70	20-00	
600003	, Phosphorous Removel (Crismical Insurance)	15-63	70-85 60-85	
, sy lemenia Stripping fover	- Amsunia Stripping (D)	80-95		
	. Eleatradialyria	r,10 1.5	45 51	

DA Sunction of pff and temperature

Classification Matrix of Treatment Systems by Their Unit Operations, Removal Efficiencies and Effluent Quality

Din solar units

Not all approximate and used in all plants.

All percent removels are based on process afficient to process influent



Table II-5 SOLIDS TREATMENT DATA*

Unit Operations or Processes	Operation Parameter		· Loading	Rates	Support Systems
Anaerobic Digestion	pH 6.8-7.2 Temperature 85-95°F - Detention 30 days Gas production 12 cu ft/1b		Loading of Tanks.** 1 solids por per mo	b volatile cu_it	Heat exchangers Circulation pumps o Gas
Sludge produced for Anaerobic Digestion by:		volutile matter reduced	Conven- tional operation	High-rate	o Studge
Plain sedimentation			5.0	11	
Plain sedimentation and trickling filtration					
Low-rate operation High-rate operation			4.6	9	
Plain sedimentation and activated sludge					
High-rate operation Conventional operation			4.4 3.6	9 7	
Aerobic Digestion	Dissulved oxygo Detention time	en 1.0-1.5 mg/1 s 20-30 days			Supernatant Solid Removal Equipment
Sludge Thickening		and the second s		ng ang ang ang tao di Pilipan di Ang ang ang ang ang ang Andrea Pilipang (Pilipang Ang ang	
Gravity thickener			Overflow gul/sq ft/day	Loading Lbs/sq ft/day	Sludge pumps Power supply
o Secondary sludge			400	8	Mechanical comb
o Activated sludge 3/			500	8	for water separation
Flotation					Diffusers Air supply Sludge pump
Sludge Drying Beds for:	Area in sq ft p	er capita			Sludge pumps
o Primary precipitation		0.75			
o Standard-rate filter2/		1.00			
o High-rate filter 2		1.25		•	
o Activated sludge2/		1.35			
o Chemical precipitation	2.00	1.50		•	

NOTE: 1/ Table, Imhoff-Pair, Chapter 12 2/ These treatments include primary sedimentation 3/ Steel, p. 586

content

Note: Operational Parameters and Loading Rates information was not available for Sludge Thickening, Flotation, at time of publication.

For background information see App. F.
 Tank at 90°F
 Thickened to twice original solids

Table II-6
COMMON SOLIDS TREATMENT DATA*

		Ап	ounts of	Chemicals (Commonly	Employed i	n Condit	ionin	g	
			elutriate	d Sludge ar	d Yields		Sludge			
		ndi-				Required	 .	Con		
		oner,	Dry	Filter		Filter	Sludge		ner,	
	* 1		Solids	Cappcity		Area, sq	Cake,	1b.		
	dr	•	lb per	lb per	· Cales	ft per	1b per 1,000	1,0		
		udge lids	1,000 persons	sq ft per	Solids	1,000 persons	persons	- ,	sons	
Type of Sludge	-		daily	hr, dry basis	%	daily	daily		FeCl ₃	Support System
Plain sedimen- tation (primary)						A CANADA A CANADA A CANADA A CANADA A CANADA A CANADA A CANADA A CANADA A CANADA A CANADA A CANADA A CANADA A				Dosing equipment Power supply
 Fresh sludge Digested 	10	3	143	5	32	1,2	450	12	3.6	Sludge pumps Elutriation
sludge	10	2	89	6	32	0.6	280	7.5	1.5	tanks
	0		78	6	28	0.5	280	0	4.5	Chemical storage
Plain sedimen- tation and low- rate trickling filtration					·					
3. Fresh sludge										
mixture	12	3	183	4	28	1.9	650	18	4.4	
4. Digested mixed										
sludge	12	2	117	6	30	0.8	390	11	1.9	
	0	7	99	6	26	0.7	380	0	6.7	
Plain sedimen- tation and con- ventional acti- vation										
5. Fresh activate	d									
sludge 6. Fresh settled	0	6	71	2,5	20	1.2	350	0	4.1	
sludge mixtu 7. Dige⊟ted mixed		6	195	4	22	2.1	880	0	11	
sludge	0	8	129	2.5	22	2.1	580	0	9,7	

^{*}Adapted from Imhoff-Fair, 2nd edition. For background information, see Appendix F.

Test of glad

Table III-1
PROCESS TESTING GUIDE*

PROCESS	TEST FI	REQUENCY	PROCESS	TEST		FREQUENCY
	PRETREATMENT			DISINFECTI	o n	*
	Volatile Solids	Daily	Chlorination	Chlorine Residual		Daily
Grit Removal	Total Solids	Daily		MPN Coliform		Weekly
	Moisture Content	Daily		Y Y D C W A N D T		-
	DOZDELLE COMPERT	~~~~	<u> </u>	LIDS HANDL	IRG	
PRI	MARY TREATMENT		Thickening	Suspended Solids		Daily
Primary	Scttleable Solids	Daily		Volatile Solids		Daily
Sedimentation	pH	Daily	Digestion	Total Solids		Weekly
	Total Sulfides	Daily		Volatile Solids		Weekly
	Biochemical Oxygon Demand	Weekly		рĦ		Daily
	Suspended Solids	Weekly		Gas Analysis		Weekly
	Chemical Oxygen Demand	Weekly		Alkalinity		Weekly
	Dissolved Oxygen	Woekly		Volatile Acid		Weekly
	Grease	Weekly	Centrifuging	Suspended Solids	When :	in Operation
SI	CONDARY TREATMENT			Volatile Solids	When	in Operation
Activated Sludge	Suspended Solids	Daily	Vacuum Filters	Sludge Filter- ability	When	in Operation
	Dissolved Oxygen	Daily		Suspended Solids	When :	in Operation
	Volatile Suspended Solids	-		Volatile Solids		in Operation
	Turbidity	Daily		4.3. 44	242.	
Trickling	Suspended Solids	Daily	Incineration	Ash Analysis	wnen	in Operation
Filter	Dissolved Oxygen	Daily	ADV	ANCED TREATMENT		
	*/	D-13.0	Chemical Coagulation &	Jar Test '		Weekly
Oxidation Ponds	Dissolved Oxygen Total Sulfides	Daily Daily	Flocculation	Phosphorus Analysis	8	Weekly
-	Total Organic Carbon	Weekly	Activated	Apparent Density		Weekly
	Total Phosphorus	Weekly	Carbon	COD		Weekly
	Settleable Solids	Daily		тос		Weekly
	рН	Daily		-77		Maria de Santos
	Total Sulfides	Daily	Recarbonation	PH		Weekly
			Ammonia	Ammonia Nitrogen		Weekly
Final Sedimentation	Biochemical Oxygen Demand	•	Stripping	pH		Weekly
***************************************	Suspended Sorias	Weekly				
	Chemical Oxygen Demand	Woekly	Filters	Suspended Solids		Daily
	Dissolved Oxygen	Weekly		Turbidity		Daily
	Turbidity M B A S	Daily	Nicroscreen	Suspended Solids		Daily
	A C A C M	Weckly	PIACTOSCICEN	Pashengen portra		Darri

^{*}This is a minimum sampling guide, and is subject to change with plant site, complexity of operation, and problems encountered.

Table III-2

EQUIPMENT TESTING MATRIX*

E	QUIPMENT NEEDE	ט				
CONSTITUENTS TO BE ANALYZED	Atomic Absorption. 600° C Mulfile Furnace 103° C Orying Oven Analytical Balance Imholf Cone	pH Meter Lamate Kit Biochemical Oxygen Demand Incobator Vacuum Pump Hot Plate Kjedoli Unit	Condenser & Extraction Equipment Dissolved Oxygen Mater & Probe Autoclave Amperonetric Titrator Sterillizing Oven	35° C incubator Gas Anatyzer Steam Bath Magnetic Stirrer Blender	Turbidity Meter Corbon Adsorption Unit Desiccator Spectrophotometer Sitring Equipment	Vibrating Staker Total Organic Carbon Analyzer Party Meser Water Still
Volotile Solids Total Solids Settleoble Solids pH Total Sulfides	• • •	•			•	
Nicohemical Covygen Demond Chemical Oxygen Demond Suspended Solids Dissolved Covygen Chicring Sesignal	• •	•	•	•	•	••
MIN Colliam Volatile Acids Alkalinity Gas Analysis Grease		•	•	•		••
Total Organic Carbon Turbidity Volatile Suspended Solids Total Phasphorous M&AS		•			•	•
Sludge Filterobility Ash Analysis Jar Yest Apparent Density Iodine Number	• •	•			•	•
isotherms Calcium Content Ammonia Nitrogen Organic Nitrogen Nitrote Nitrogen Heavy Metols			•		•	•

^{*}The equipment specified in this matrix is subject to plant size and complexity of processes and the degree of control required.

SAMPLING PROGRAM PREQUENCY AND LOCATION

PARAMETERS TO

SAMPLE

See Table (11-1. SAMPLING POINT

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One influent

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one invary effluent

one invary effluent *Q|| KB | KOO|KCO 0.0 000 . 0 0 0 Θ, 10 BOO 9 рΗ Ō 9 FLOW 9 9 IEMPERATURE Ó TURBIDITY and/or CLARITY 0 0 0 0 -00 -00 **'80** - - 00 SETTLEABLE SOLIDS ė SUSPENDED SOUDS DISSOLVED SOLIDS 00-000 0. @Q. ခဲ့ ခဲ့ ခဲ့ Θ TOTAL SOLIDS ക്ക **©** 9 DISSOLVED DXYGEN Θř Θ 800 000 00 Θ COD 9 Θ. VOLATILE ACIDS ·@ 0 0 3 -00 000~ 00. 900 è è è VOLATILE SOLIDS 0 Θ GAS ANALYSIS -00 Θ 9 ALKALINITY 0 . (0) TOTAL SULFIDES · (B) TOTAL DEGANIC CARBON 8

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CHLORINE RESIDUAL

rickling Filser - Single Stage Trickling Fifter - Two Stage

Activated Sludge

Package Aeration Plants Linhoff Facks

Final Sedimentation Oxidetion Pands

SOUDS HANDIING

Cearlhying

SICOMDARY TREATMENT

PRIMARY TREATMENT

PRETREATMENT Grit Removal

PROCESSES

NOTE: This is a minimum tempting program and it subject to changes with plant size and exemptional problems.

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digaster effkans
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bahenskudge

(§) digested sludge
(§) receiving mater
(§) primary litter effluent
(§) recondary filter effluent
(§) primary upparnotant

696

secondary supernatural
acration tank
all al such lagoon or pond

Figure 1. Sampling Program Frequency and Location

38

50 ppm Oil ("Petroleum Cil") concentration is labled as

TM 5-814-3/AFM 88-11, Volume III

Table 3-1. Information on materials which inhibit biological treatment processes

	Inhibiting	er Thuic Concentration	mg/L
Pollutant	Aerobic Processes	Anaerobic Digestion	Nitrification
Copper	1.0	1.0	0.5
Zinc .	5.0	5.0	0.5
Chromium (Hexavalent)	2.0	ã.O	2.0
Chromium (Trivalent)	2.0	2,000*	•
Total Chromium	5.0	5.0	•
Nickel	1.0	2.0	0.5
Lead	0.1	•	0.5
Boron	1.0	•	•
Cadmium	•	0.02*	•
Silver	0.03	•	•
Vapadium	10	•	•
Sulfidae (S''')	•	100*	•
Mulfutan (SC;**)	•	500	*
Ammonie	*	1,500°	•
Bodium (Ma+)	•	3,500	•
Potassium (K+)	•	2,500	•
Calcium (Ca++)	•	2,500	•
Magnesium (Mg ⁺⁺)	•	1,000	*
Acrylonitrite	*	5.04	•
Benzene	•	50	•
Carbon Tetrachioride	•	104	•
Chloroform	18.0	0.12	
Methylene Chioride	•	1.0	*
Pentachlorophenol	•	0.4	•
1, 1, 1 Trichloroethan	•	1.0*	•
Trichlorofluormethane	•	0.7	*
Trichkrofluorethane		5.0*	•
Cyanide (HCN)	•	1.0	2.0
Total Off (Petroleum origin)	50	8 0	50

[·] Insufficient dets available to determine effect.

Taken from Manual on ARMITPHIAN web Site

Eaw westerwater concentration unless otherwise indicated.

[•] Dignoler influent concentration only; lewer values may be required for protection of other treatment processes as noted above under applies and nitrification processes.

Petroleum-based oil concentration measured by API Method 735-58 for determining volatile and non-volatile oily materials. (The inhibitory level does not apply to animal or vegetable oil.)

